

1 **Assessment of a photobioreactor-coupled modified Robbins device to compare the**  
2 **adhesion of *Nannochloropsis gaditana* on different materials**

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27 **Abstract**

28 The prevention of biofouling in the inner walls of closed photobioreactors (PBRs)  
29 becomes a critical step in improving the performance of photosynthetic microalgae  
30 bioprocesses. Selection of antifouling materials implies approaches at laboratory scale.  
31 This work reports the use of a flow cell of the modified Robbins device (MRD) type  
32 coupled to a PBR, operated in both batch and continuous modes with the model marine  
33 microalgae *Nannochloropsis gaditana* to study the biofouling formation on diverse  
34 materials. The fluid-dynamics within the MRD was studied via CFD-aided simulations.  
35 At separation distances lower than the cells' diffusion layer thickness, a diffusion-  
36 controlled transport of the cells to the material surface was postulated. Results  
37 suggested that the flow density of cells in the MRD ( $J_z$ ), governed by cell concentration  
38 gradients, is a significant factor in the adhesion intensity ( $B$ ) when the PBR is operated  
39 in batch mode; not in the continuous mode where the differences observed in  $B$  between  
40 materials were mainly attributed to the type of material. Polyvinylchloride (PVC) was  
41 clearly the best anti-biofouling material compared to polycarbonate, polystyrene,  
42 borosilicate glass and stainless steel. The  $B$  maximum occurred at the end of the  
43 stationary phase in batch culture mode. Continuous culture operation seemed to be  
44 preferable since once steady state is achieved, the  $B$  value remained low and constant,  
45 indicating equilibrium between the number of adhered cells per surface unit and the cell  
46 concentration in the culture broth – this was because the adhered cells did not grow on  
47 the surface due to phosphate limitation. The PBR-coupled MRD has demonstrated to be  
48 well-suited for the screening of antifouling materials under fluid-dynamic conditions  
49 relevant in PBRs.

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52 **Keywords:** *Nannochloropsis gaditana*; photobioreactor; biofouling; modified Robbins  
53 device; computational fluid dynamics

54

## 55 **Nomenclature**

### 56 *Acronyms*

CFD	Computational fluid dynamics
GL	Borosilicate Glass
MRD	Modified Robbins device
PBR	Photobioreactors
PC	Polycarbonate
PS	Polystyrene
PVC	Polyvinylchloride
SS	Stainless steel
XDLVO	Eextended Derjaguin-, Landau-, Verwey-, Overbeek model

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### 58 *Variables and parameters*

$a$	Cell radius (m)
$A_i$	Area that covers each local fluorescence intensity measurement on the test disc coupon (m <sup>2</sup> )
$A_{TOT}$	Total area of the test disc coupon (m <sup>2</sup> )
$b$	Half width of the MRD flow chamber cell (m)
$B$	Microalgae adhesion intensity (cells m <sup>-2</sup> )
$C_b$	Nutrient concentration in the bulk culture (mol m <sup>-3</sup> )
$C_s$	Nutrient concentration on the test coupon surface (mol m <sup>-3</sup> )
$D$	Dilution rate (day <sup>-1</sup> )

$D_H$	Hydraulic diameter (m)
$D_{II}$	Tangential component of the diffusion tensor ( $\text{m}^2 \text{s}^{-1}$ )
$d_{max}$	Distance to the test coupon surface below which cell-to-surface interactions are significant (m)
$D_n$	Diffusion coefficient of growth-limiting nutrients ( $\text{m}^2 \text{s}^{-1}$ )
$D_T$	Normal component of the diffusion tensor ( $\text{m}^2 \text{s}^{-1}$ )
$E$	Irradiance ( $\mu\text{mol photons m}^{-2} \text{s}^{-1}$ )
$F_1, F_2, F_3$	Universal hydrodynamic functions to correct cell mobility (-)
$FI$	Chla fluorescence intensity of attached microalgae to coupon surface (au)
$F_m$	Maximum fluorescence of chlorophyll (au)
$F_v$	Maximum variable fluorescence of chlorophyll (au)
$h$	Half depth of the MRD flow chamber cell (m)
$H$	Separation z-distance normalized by the radius of the cell (-)
$J_i$	Flow density of cells in the i-direction ( $\text{cells m}^{-2} \text{s}^{-1}$ )
$k_B$	Boltzmann's constant ( $\text{J K}^{-1}$ )
$K_m$	Mass transfer coefficient for the external liquid film ( $\text{ms}^{-1}$ )
$L$	Length of the MRD flow channel (m)
$n$	Cell concentration in the PBR culture ( $\text{cells m}^{-3}$ )
$N_N$	Flow density of dissolved nutrients to the coupon surface ( $\text{mol m}^{-2} \text{s}^{-1}$ )
$\text{NO}_3^- - N_N$	Flow density of dissolved nitrate to the coupon surface ( $\text{mol m}^{-2} \text{s}^{-1}$ )
$P_e$	Peclet number (-)
$\text{PO}_4^{3-} - N_N$	Flow density of dissolved phosphate to the coupon surface ( $\text{mol m}^{-2} \text{s}^{-1}$ )
$Q$	Volumetric flow rate ( $\text{m}^3 \text{s}^{-1}$ )
$R_e$	Reynolds number (-)
$R_H$	Hydrodynamic radius of a cell (m)

$S_c$	Schmidt number (-)
$S_h$	Sherwood number (-)
$T$	Temperature (°C)
$U_i$	Component of the cell velocity vector in the i-direction ( $\text{m s}^{-1}$ )
$V_m$	Average flow velocity ( $\text{m s}^{-1}$ )
$v_i$	Component of the liquid velocity vector in the i-direction ( $\text{m s}^{-1}$ )

59

60 *Greek symbols*

$\varepsilon$	Surface roughness ( $\mu\text{m}$ )
$\delta_D$	Thickness of the diffusion boundary layer (m)
$\delta_H$	Thickness of the hydrodynamic boundary layer (m)
$\mu$	Viscosity of the culture broth ( $\text{Pa}\cdot\text{s}$ )
$\rho$	Density of the culture broth ( $\text{kg m}^{-3}$ )
$\sigma_{xz}$	Shear rate on the coupon surface ( $\text{s}^{-1}$ )

61 *Subscripts*

$x,y,z$	Cartesian coordinates components
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## 65 1. Introduction

66 The diversity and range of valuable products that can be produced in  
67 commercially significant quantities from microalgae is impressive [1, 2]. However, the  
68 relatively low production capacity worldwide (about 15,000 tn/year) and the current  
69 production costs (> 5 Euro/kg) reduce the possibilities of testing their usefulness in  
70 many markets [1, 3]. The economic feasibility of processes based on microalgae  
71 biomass requires efficient photobioreactors (PBRs). The prevention of microalgal  
72 adhesion to the inner walls of closed PBRs becomes a critical step in improving the  
73 performance of photosynthetic microalgae bioprocesses, and consequently, in reducing  
74 operating costs [4-6]. When biofouling appears, the possibilities of eliminating it are  
75 practically nil, giving rise to a series of detrimental effects that accelerate the culture's  
76 collapse. Understanding the factors governing microalgae attachment on PBR surfaces  
77 and the impact of hydrodynamics in the vicinity of the PBR wall will enable us to  
78 evaluate the probability of adhesion and to predict the adhesion strength, in order to  
79 select: (a) materials, and/or coatings, for manufacturing PBRs as a function of the  
80 species to be cultured, and (b) the proper fluid dynamics and operational conditions  
81 within the PBR [6]. In the PBRs boundary layer, the initial adhesion of the microalga on  
82 the surface is governed by a microscopic balance based on the hydrodynamic (lift and  
83 drag) and XDLVO (Electrostatic (EL), Van der Waals (LW) and Acid-Base (AB ))  
84 forces that act on it [6]. In marine environments, EL forces are negligible due to the  
85 high ionic strength of the seawater; in consequence, the LW and AB forces control the  
86 adhesion. The surface properties of PBRs, microalga and conditioning film play an  
87 important role in initial adhesion. The composition of the conditioning film depends on  
88 the composition of the medium (electrolytes, proteins, fatty acids, etc. ) and the nature  
89 of the surfaces in contact. The adhesion strength microalga-PBRs is the combination of

90 the adhesion strength microalga-conditioning film and conditioning film-PBRs. One of  
91 the most important challenges currently for manufacturers of PBRs is to avoid initial  
92 adhesion regardless of the type of microalgae in question and the composition of the  
93 medium. In this line, the complicated theoretical analysis of the balance of forces is  
94 important to predict the surface properties and the most suitable fluid conditions for the  
95 construction and operation of the PBRs.

96 Parallel-plate flow chamber systems have been reported to be suitable devices  
97 for studying not only the deposition of particles [7], but also microbial adhesion to rigid  
98 surfaces [8]. The mass transfer in these devices has received considerable attention for a  
99 long time due to its great practical significance. Amongst them, the modified Robbins  
100 device (MRD) stands out as a widely used laminar flow chamber that houses suspended  
101 substrates for analysis of microbial biofilm growth under experimental conditions [9].  
102 MRD can be used in both batch and continuous culture systems [10]. The Robbins  
103 device is one of the most commonly used for studying the development of biofilms *in*  
104 *situ* at the real and pilot scale, such as in drinking water distribution systems [11]. Since  
105 MRD provides a large number of sample surfaces, when coupled to chemostat  
106 bioreactors, the monitoring of biofilm formation and its control over extended periods  
107 of time is feasible [12]. Therefore, MRD is presented as an ideal flow cell for studying  
108 not only initial adhesion but also the later stages of biofilm formation. Another  
109 significant advantage of parallel-plate flow chambers, such as MRD, is that it allows  
110 one to study biofilms under flow conditions with controlled hydrodynamics (i.e. shear  
111 rate, fluid flow velocity, Reynolds and Péclet numbers, mass transport, etc.) [10, 13].  
112 This is particularly appealing in microalgae cultures because the hydrodynamics and  
113 mass transport properties prevailing in the boundary layer adhering to the PBR walls

114 may be reproduced in an MRD. As far as we know, MRD has never been used in  
115 adhesion experiments with microalgae.

116 A wide variety of results has been reported from numerous studies carried out in  
117 parallel-plate flow chambers in order to interpret and predict microbial adhesion to  
118 substrata by applying different approaches such as thermodynamics or XDLVO theory.  
119 However, this matter has only been comprehensibly reviewed for microorganisms other  
120 than microalgae [8, 14] because such studies with microalgae are scarce. In a recent  
121 work, it was demonstrated that XDLVO theory may fail to completely predict the  
122 adhesion behaviour of the marine microalga *Nannochloropsis gaditana* as it does not  
123 take into account other phenomena, such as fluid flow, and therefore the shear forces  
124 and mass transport associated with it [6]. Consequently, a detailed study on the mass  
125 transport of microalga cells to the PBR wall surface is still lacking; this is because the  
126 mass transport and adhesion steps cannot be separated, as demonstrated in particle  
127 deposition studies [15].

128 This study addresses the above-mentioned shortcomings related to microalgal  
129 adhesion investigation by means of the following objectives: (i) to monitor the  
130 laboratory-scale adhesion dynamics of the marine microalgae *N. gaditana* on diverse  
131 materials and under diverse operational conditions similar to those prevailing in outdoor  
132 tubular PBRs, in terms of the fluid dynamics and the culture mode; (ii) to relate the  
133 fluxes of cells and nutrients to the test material surfaces to the cell adhesion intensity;  
134 and (iii) to compare the microalgae cell attachment level on the different materials. For  
135 these purposes, a new experimental assembly was developed, where a multi-coupon  
136 MRD flow cell was connected in closed circuit to a culture module consisting of a flat-  
137 panel PBR. The photobioreactor was operated sequentially in batch and continuous  
138 mode. The test materials used in the MRD covered a wide range of physicochemical



139 properties (i.e. hydrophobic, hydrophilic and metallic): polyvinylchloride (PVC),  
140 polycarbonate (PC), polystyrene (PS), borosilicate glass (GL) and stainless steel (SS).  
141 These are all commonly used in the manufacture of PBRs. CFD, in combination with  
142 basic equations of fluid motion and the continuity general equation, were used for the  
143 fluid-dynamic and mass-transfer characterization inside the MRD, as well as for its  
144 impact on biofilm development and growth.

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## 146 **2. Materials and Methods**

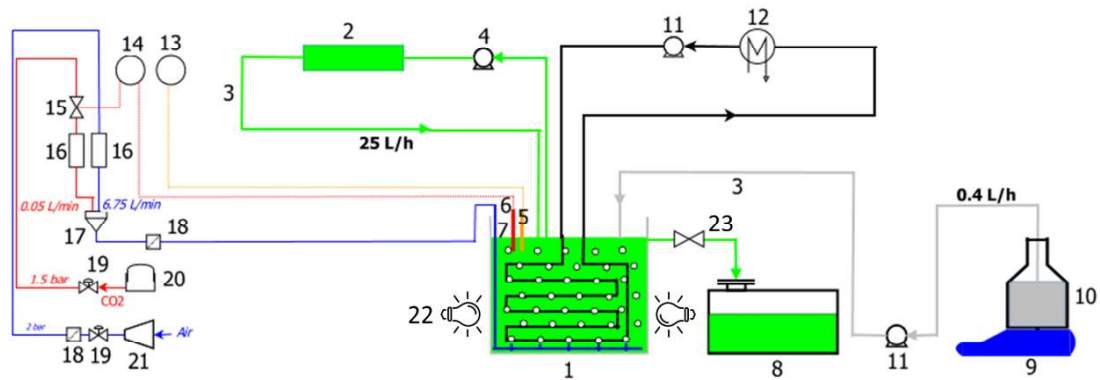
### 147 *2.1. Microalgae, culture conditions and experimental setup*

148 Monocultures of the microalga *N. gaditana* B-3 were used. The strain was  
149 provided by the Marine Culture Collection at the Institute of Marine Sciences of  
150 Andalucía (CSIC, Cádiz, Spain). Inoculum was grown in 1-2 L Erlenmeyer flasks under  
151 intermittent illumination (12:12 h L:D) at 25 °C; this illumination being provided by  
152 58W fluorescent lamps rendering an average irradiance at the culture flask surface of  
153 100  $\mu\text{E m}^{-2} \text{s}^{-1}$ . The flasks were agitated by filter-sterilized air sparging injected  
154 through a sparger nozzle at an aeration rate of 0.5  $\text{vv}^{-1}\text{min}^{-1}$ . The culture medium was  
155 prepared from natural, filter-sterilized (0.22  $\mu\text{m}$  Whatman GF/F 47 mm, Maidstone, The  
156 United Kingdom) Mediterranean seawater. The culture medium composition has been  
157 reported elsewhere [16].

158 The experimental setup (see Fig. 1) basically comprised a microalgae culture  
159 module (i.e. a PBR) and a cell adhesion module (i.e. a flow cell). The rest were ancillary  
160 materials needed for supplying air,  $\text{CO}_2$  and culture medium, for controlling pH,  
161 conductivity and temperature and for pumping the microalgae culture from the PBR to  
162 the adhesion module. A flat-panel photobioreactor was used as the culture system since  
163 the existence of significant biofouling in this type of PBR has been confirmed [17]. The

164 laboratory-scale PBR was made of glass (50 cm wide x 40 cm height x 8.3 cm depth)  
165 giving an aspect ratio (area/volume) of  $29 \text{ m}^{-1}$  with a transparency index of 0.79. The  
166 culture volume was fixed at 13.5 L. The PBR was frontally illuminated on both sides  
167 with 12 fluorescent lamps (Osram Dulux PRO Mini Twist 23W-840 E27, China) with a  
168 12:12 h L:D illumination cycle. The irradiance was measured using a QSL-100 quantum  
169 scalar irradiance sensor. For the purpose of recreating the environmental conditions  
170 prevailing in an outdoor PBR that promote biofouling, the irradiance at the centre of the  
171 PBR (filled with the culture medium) was fixed at around  $1100 \mu\text{E m}^{-2} \text{ s}^{-1}$ , the  
172 temperature at  $26 \pm 1^\circ$  and pH at  $8.0 \pm 0.05$ . The culture temperature, pH and salinity  
173 were controlled as described in a previous work [5].

174 The adhesion module comprised a MRD flow channel (LPMR-12PMMA, Tyler  
175 Research Corp, Edmonton, Canada) with a volume of 12.5mL and a peristaltic pump  
176 (Masterflex® L/STM Economy drive) to allow culture broth from the PBR to be  
177 pumped into the MRD. The length (L), width (2b) and height (2h) of the flow channel  
178 were 173 mm, 9.4 mm and 3 mm, respectively. More details of the MRD can be found  
179 in Fig. 2. Briefly, the MRD consisted of two separate halves that were held together by  
180 several screws. Connectors at both ends allowed the peristaltic pump to be attached. The  
181 lumen was completely within the bottom part of the device with the top half acting as a  
182 cover. The upper half of the MRD contained 12 evenly spaced ports which held sample  
183 holders with recesses at the ends into which the test disc coupons of the material to be  
184 studied were inserted (see Fig. 2). The fluid was allowed to expand stepwise to the flow  
185 channel (situated above) at a  $40.68^\circ$  angle, with the first holder situated in the flow  
186 channel 0.05 mm from the entry. The MRD was situated 30 cm above the culture  
187 module to prevent cell sedimentation within it.

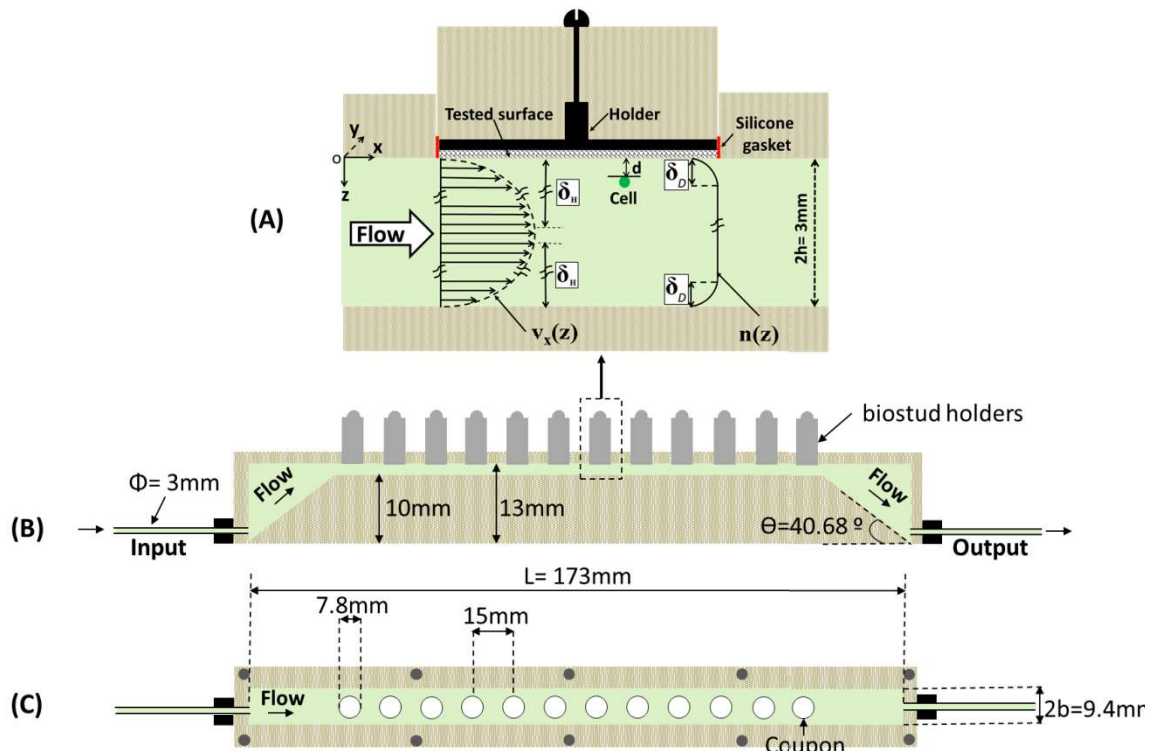


188 **Figure 1.** Flowsheet of the experimental setup. (1) PBR module (Glass, flat-panel  
189 photobioreactor). (2) MRD flow cell. (3) Silicone tube. (4) Peristaltic pump. (5)  
190 Conductivity cell. (6) pH electrode. (7) Sparger. (8) Harvesting tank. (9) Magnetic  
191 stirrer. (10) Culture medium bottle. (11) Centrifugal pump, (12) Water cooler. (13)  
192 Conductimeter CM38. (14) Transmitter pH. (15) Solenoid. (16) Flow meter. (17) Mixer.  
193 (18) Filter. (19) Adjustable valve. (20) Bottle of CO<sub>2</sub>. (21) Compressor. (22) Light  
194 panel. (23) Overflow pipe  
195

196 Before using the MRD, it was rinsed out with Alconox® 1% in hot water (40 °C)  
197 and then washed with abundant deionized water. After spending a night immersed in a  
198 sodium hypochlorite solution (5%), it was washed again with deionized and sterilized  
199 water in a laminar flow cabinet. The silicone tubes that connect the MRD with the PBR  
200 were washed with a sodium hypochlorite solution (5%) and rinsed out with deionized  
201 water before being autoclaved at 121 °C for 20 min (Sanyo Labo Autoclave MLS-3780,  
202 Sanyo Electric Co., Ltd.). The disc coupon materials mounted in their corresponding  
203 holders were also rinsed out by closed-circuit recirculating in hot water (40 °C)  
204 containing 1% Alconox® at a shear rate of 300 s<sup>-1</sup> ( $Q= 12.48 \text{ L h}^{-1}$ ;  $R_e=300$ ) for one  
205 hour. Subsequently, they were washed with deionized and sterilized water under the  
206 same conditions at room temperature. Next, a sodium hypochlorite (5%) solution was  
207 passed through at the same shear rate by recirculating it in darkness for three hours.  
208 Finally, the coupons were washed with abundant deionized and sterilized water. In this  
209 work, five rigid materials prepared in the disc coupon form were used (Tyler Research  
210 Corp, Edmonton, Canada): PVC, PC, PS, GL and SS. The average roughness ( $\epsilon$ ) of the

211 all surfaces tested was determined using a surface profiler (Dektak 150, Veeco  
 212 Instruments Inc., USA). The  $\varepsilon$  values for each surface is the average of five  
 213 measurements at different sites on each surface (scan length = 1mm, resolution = 0.111  
 214 microns / sample). The results of  $\varepsilon$  obtained were the following:  $\varepsilon_{PVC}=0.473\pm 0.022\mu\text{m}$ ,  
 215  $\varepsilon_{PC}=0.030\pm 0.003\mu\text{m}$ ,  $\varepsilon_{PS}=0.023\pm 0.003\mu\text{m}$ ,  $\varepsilon_{GL}=0.130\pm 0.010\mu\text{m}$  and  $\varepsilon_{SS}=0.340\pm 0.040\mu\text{m}$ .  
 216 All of them were smooth surfaces ( $\varepsilon < 0.6\mu\text{m}$ ).

217  
 218



219 **Figure 2.** Details of the Modified Robbins Device (MRD). (A) Detail of the Biostud  
 220 holder with the coupon to be tested and its placement in the upper part of the MRD:  $\delta_D$   
 221 and  $\delta_H$  refer to the thickness of the diffusion and hydrodynamic boundary layer,  
 222 respectively;  $v_x(z)$  and  $n(z)$  represent the fluid velocity and cell concentration profiles as  
 223 a function of the  $z$ -component. (B) Detailed visualization of a vertical section of the  
 224 MRD. The biostud holders allow the coupons to be placed in the upper part of the flow  
 225 cell in such a way that the surfaces of the coupons are practically part of its wall (C)  
 226 Detailed top visualization of a horizontal section of the MRD in the area where the  
 227 coupons are placed.

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## 230 2.2. Adhesion experiment

231 After sterilising the PBR as reported elsewhere [18], it was filled with culture  
232 medium. A 9.1L volume of fresh medium was directly inoculated using a 4.5L-sized  
233 inoculum that was in the late exponential growth phase. The cell concentration in the  
234 freshly-inoculated PBR was approximately  $1.8 \times 10^7$  cell  $\text{mL}^{-1}$  (equivalent to a biomass  
235 concentration of  $0.12 \text{ gL}^{-1}$ ) and the concentration of the macronutrients phosphates  
236 ( $\text{PO}_4^{3-}$ ) and nitrates ( $\text{NO}_3^-$ ) at the beginning of the batch culture was 0.2 mM and 17.65  
237 mM respectively.. The peristaltic pump boosted the PBR culture through a silicone tube  
238 to the MRD, and the culture leaving the flow cell was continually recirculated to the  
239 PBR. The volumetric flow rate ( $Q$ ) through the MRD channel was fixed at  $25 \text{ L h}^{-1}$ ,  
240 equivalent to an average culture velocity,  $V_m$ , through the MRD rectangular channel of  
241  $25 \text{ cms}^{-1}$ . This ensured that the whole PBR culture volume passed through the adhesion  
242 module once every 0.5 hours, equivalent to a culture residence time in the MRD of  
243 nearly 1.8s. The recirculation rate was then 48 cycles/day. The experiment started with a  
244 culture in batch mode. Once the stationary growth phase was reached, the culture was  
245 operated in continuous mode at a dilution rate ( $D$ ) of  $0.33 \text{ day}^{-1}$  for a further 9 days.  
246 Briefly, a peristaltic pump daily added 4.5 L of fresh medium to the PBR, while the  
247 same amount of culture was continuously harvested through an overflow pipe (See Fig.  
248 1). This mode of operation allows keeping the phosphate concentration low in the PBRs  
249 in such a way that it does not affect the growth of the cells in the PBRs and, at the same  
250 time, minimize the transfer of nutrients to the cells attached to the surface of the  
251 different materials placed in the MRD to limit its growth.

252 The response variables of the PBR culture measured off-line were the freely-  
253 suspended cell concentration in the culture broth, the photosynthetic efficiency of  
254 Photosystem II ( $F_v/F_m$ ), and the phosphate ( $\text{PO}_4^{3-}$ ) and nitrate ( $\text{NO}_3^-$ ) concentrations in

255 the supernatant. All were determined as described elsewhere [5, 19].  $F_V/F_M$  represents  
256 the performance of photochemical processes in PSII and is universally considered to be  
257 an indicator of cell stress. The viscosity of the algal suspensions ( $\mu$ ) was measured using  
258 a conventional Cannon-Fenske viscometer. The bulk density of the algal suspensions ( $\rho$ )  
259 was measured using a pycnometer. The viscosity ( $\mu$ ) and density ( $\rho$ ) at 26 °C did not  
260 change significantly throughout the culture, both being virtually identical to those  
261 measured for the culture medium, with values of  $0.94 \times 10^{-3}$  Pa s and  $1023 \text{ kg m}^{-3}$ ,  
262 respectively.

263

### 264 *2.3. Monitoring microalgal attachment*

265 The microalgal adhesion intensity on the different coupons ( $B$ , cells  $\text{cm}^{-2}$ ) was  
266 evaluated by measuring the Chlorophyll *a* (*Chla*) fluorescence intensity of the adhered  
267 cells ( $FI$ ) on the coupon surface. The relationship between  $FI$  and  $B$  was determined as  
268 previously described [5]. A linear relationship was observed up to  $FI < 3.1 \times 10^4$  (a.u):  
269  $FI = 3.11 \pm 0.01 \times B$ ;  $r^2 = 0.982$ . Measurements were carried out every two days of culture as  
270 follows: Firstly, the peristaltic pump was stopped. Then, the MRD was disconnected  
271 from the PBR and connected to a wash module under sterile conditions. The wash  
272 module consisted of a 1000 mL vessel with  $0.22 \text{ }\mu\text{m}$  filtered seawater (this sterilized for  
273 20 min at  $121 \text{ }^\circ\text{C}$ ) and a peristaltic pump (Watson Marlow 101U/R), which boosted the  
274 seawater through the MRD at a flow rate of  $0.5 \text{ Lh}^{-1}$  for 90 min. Under these conditions,  
275 the shear rate on the coupon surfaces was  $12 \text{ s}^{-1}$ , which was still low enough to prevent  
276 the cells being removed from the surface. After washing, and under strict sterile  
277 conditions in a laminar flow cabinet, the coupons were transferred from the coupon  
278 holders to a previously adapted black polystyrene well plate (96-wells, Nunclon®). The  
279 well plate was introduced into the multi-well-plate fluorescence reader (SynergyMx,

280 BioTek® Instruments Inc., USA) and the Chl $a$  was excited to 480 nm, measuring the  
281 emission at 685 nm. The device scanned the coupon area at 13 different positions. The  
282  $B$  value was determined averaging these 13 measurements as follows:

$$B = \frac{\sum_{i=1}^{13} Chla_i \cdot 0.3221 \cdot A_i}{A_{TOT}} \quad (1)$$

283 where  $A_{TOT}$  (49 mm $^2$ ) is the total coupon area and  $A_i$  (3.77 mm $^2$ ) is the area covered by  
284 each measurement. Once all the coupons were analysed, the adhesion experiment  
285 continued by connecting the MRD to the PBR and switching the peristaltic pump on  
286 again. The complete operation (i.e. sample washing and adhesion quantification) lasted  
287 about 90 min. The protocol herein described allows one to monitor the same coupon  
288 through the entire cultivation time, overcoming one of the drawbacks commonly  
289 reported for the MRD; namely, having to destruct the coupons for quantitative analysis  
290 of the biofilm [10].

291

#### 292 2.4. Fluid-dynamic characterization in the MRD flow chamber

293 For an MRD as described in Fig. 2, the Reynolds number ( $R_e$ ) of the culture  
294 circulating through the flow channel is calculated by the equation

$$R_e = \frac{\rho \cdot V_m \cdot D_H}{\mu} \quad (2)$$

295 where  $V_m$  is the average fluid velocity and  $D_H$  is the hydraulic diameter given as

$$D_H = \frac{4 \cdot (2h) \cdot (2b)}{2 \cdot (2h + 2b)} \quad (3)$$

296 The Navier–Stokes equation in Cartesian coordinates was solved by CFD to  
297 simulate fluid velocity and shear stress distributions for the whole MRD flow chamber.  
298 Briefly, flow fields were simulated in 3D using the Ansys Fluent® v.16.2 CFD  
299 commercial package. Different mesh densities were tested until the solution was

300 independent of them. The optimal mesh consisted of approximately  $2.6 \times 10^6$  elements  
301 with inflation layers at the wall of the flow channel extending to 500  $\mu\text{m}$ . The first layer  
302 height was 0.5  $\mu\text{m}$  to appropriately resolve the boundary layer. The simulations were  
303 performed using an HP Z840 Workstation with 2 Intel Xeon® E5-2670v3 processors  
304 and 128 GB of RAM.

305 The axial profile ( $z$  direction) of the fluid velocity within the MRD (see Fig. 2A)  
306 allowed us to determine the boundary layer to a thickness of  $\delta_H$  (i.e. the hydrodynamic  
307 boundary layer). This corresponds to the distance from the test disc surface at which the  
308 fluid velocity is equal to  $0.99 \times V_m$  and where the mass transport parallel to the surface is  
309 convective. Another inner fluid layer of thickness  $\delta_D$  ( $\ll \delta_H$ ), closer to the coupon  
310 surface (i.e. the diffusion boundary layer) was considered (see Fig. 2A), where the mass  
311 transport is driven by diffusion and contributes to microalgae transport towards the test  
312 disc surface.

313 Since the  $y$ -component of the local fluid velocity ( $v_y$ ) is virtually nil in the MRD,  
314 the  $x$ - and  $z$ -components ( $v_x$  and  $v_z$ ) are taken into account to characterize the flow field.  
315 Note that the cell diameter of *N. gaditana* is about 4  $\mu\text{m}$  (for calculations, the average  
316 cell radius,  $a$ , was 2  $\mu\text{m}$ ) and therefore it is small enough to apply the fine particle  
317 deposition and colloidal theories [6]. From the data provided by the CFD simulations,  
318 the following simple correlations were found for  $v_x$  and  $v_z$  with the  $z$ -distance to the  
319 centre of the test disc surface

$$v_x(z) = 573.84 \cdot z \text{ } [\mu\text{m s}^{-1}]; r^2=0.999 \quad (4)$$

$$v_z(z) = -2 \cdot 10^5 \cdot z^3 + 0.0005 \cdot z^2 + 0.0044 \cdot z \text{ } [\mu\text{m s}^{-1}]; r^2=0.999 \quad (5)$$

320 eqs. (4) and (5) being valid for the dimensionless  $z$ -distance  $H$  ( $=z/a$ ) between 0 and 7.5  
321 (i.e.  $0 < z < 15 \mu\text{m}$ ). However, cells subjected to a flow embedded in a fluid, like those  
322 circulating inside the MRD, do not follow the streamlines in the vicinity of the coupon



323 wall and the cell velocity differs from the local fluid velocity at the same point.  
 324 Fundamentals on uncharged colloidal particle deposition at solid surfaces are described  
 325 elsewhere [20] and have been used here to take this effect into account. Thus, eqs. (4)  
 326 and (5) are corrected to calculate the local cell velocity in the vicinity of the test disc  
 327 surface as follows:

$$U_z(H) = F_1(H) \cdot F_2(H) \cdot v_z(H) \quad (6)$$

$$U_x(H) = F_3(H) \cdot a \cdot \sigma_{xz} \cdot (1+H) \quad (7)$$

$$U_y(H) = 0 \quad (8)$$

328 where  $\sigma_{xz}$  is the shear rate on the coupon surfaces, defined as

$$\sigma_{xz} = \left. \frac{\delta v_x}{\delta z} \right|_{z=0} \quad (9)$$

329 and  $F_1(H)$  to  $F_3(H)$  are correction functions given by

$$F_1(H) = \frac{19 \cdot H^2 + 4 \cdot H}{19 \cdot H^2 + 26 \cdot H + 4} \quad \frac{d_{\max}}{a} < H < 2 \quad (10)$$

$$F_2(H) = 1 + \frac{1.79}{(0.828 + H)^{1.167}} \quad \frac{d_{\max}}{a} < H < 2 \quad (11)$$

$$F_3(H) = \frac{1}{0.754 - 0.256 \cdot \ln(H)} \quad \frac{d_{\max}}{a} < H < 0.137 \quad (12)$$

$$F_3(H) = 1 - \frac{0.304}{(1+H)^3} \quad 0.137 \leq H < 2 \quad (13)$$

330 where  $d_{\max}$  is the  $z$ -distance to the coupon surface below which cell-to-surface  
 331 interactions are significant and should be considered. A conservative value of 100nm  
 332 was used here, in line with previous studies [21, 22].

333

### 334 *2.5. Transport of cells and nutrients to the disc coupon surfaces*

335 For the  $Q$  value (=25 L h<sup>-1</sup>) fixed in the MRD, the culture flow is laminar  
 336 ( $Re=1215$ ) and steady in most parts of the channel (see Section 3.2). Assuming that the

337 interactions between the cells can be disregarded, the general continuity equation in the  
 338 steady state (i.e.  $\partial n/\partial t = 0$ ) for a incompressible fluid (i.e. culture broth) circulating  
 339 through the MRD can be written in the form [7]

$$\frac{\partial J_x}{\partial x} + \frac{\partial J_y}{\partial y} + \frac{\partial J_z}{\partial z} = 0 \quad (14)$$

340 where  $J_x$ ,  $J_y$  and  $J_z$  are the respective components of the microalgae cells' flux density  
 341 vector given as

$$J_x = -D_{||} \cdot \frac{\partial n}{\partial x} + U_x \cdot n \quad (15)$$

$$J_y = -D_{||} \cdot \frac{\partial n}{\partial y} + U_y \cdot n \quad (16)$$

$$J_z = -D_T \cdot \frac{\partial n}{\partial z} + U_z \cdot n \quad (17)$$

342 where  $D_{||}$  and  $D_T$  are the tangential and normal components of the diffusion tensor,  
 343 respectively;  $U_x$ ,  $U_y$  and  $U_z$  are the microalgae cell velocity vector components deriving  
 344 from all the forces acting on the cell and  $n$  is the freely-suspended cell concentration in  
 345 the culture broth.

346 The following assumptions have been adopted in order to simplify the  
 347 application of Eq. (14) to the MRD: (i) as  $v_y$  is virtually nil,  $U_y=0$ ; (ii) there is only a  
 348 cell gradient in the  $z$ -direction (i.e.  $\partial n/\partial x=0$ ,  $\partial n/\partial y=0$ ,  $\partial n/\partial z \neq 0$ ); (iii) the velocity of  
 349 microalgae cells in the  $x$ -direction,  $U_x$ , is constant; (iv) cell-to-surface interactions are  
 350 not significant when cells are at a distance from the wall above  $d_{max}$ . Thus, Eq. (14) is  
 351 simplified to

$$D_T \cdot \frac{\partial^2 n}{\partial z^2} + U_z \cdot \frac{\partial n}{\partial z} + \frac{\partial U_z}{\partial z} \cdot n = 0 \quad (18)$$

352 Resolving Eq. (18) allows us to determine the microalgae cell concentration gradient in  
 353 the  $z$ -direction,  $n(z)$  (i.e. the normal direction to the disc surfaces), and therefore

354 estimate the diffusion boundary sub-layer thickness,  $\delta_D$ . A  $D_T$  value of  $1.2 \times 10^{-13} \text{ m}^2\text{s}^{-1}$   
355 was estimated with Einstein's equation [8],

$$D_T = \frac{k_B \cdot T}{6 \cdot \pi \cdot \mu \cdot R_H} \quad (19)$$

356 where  $R_H$  is the hydrodynamic cell radius (an average cell radius of  $2 \mu\text{m}$  was used) and  
357  $k_B$  is the Boltzmann constant. Eq. (17) has been used to estimate the flux density of the  
358 microalgae cells,  $J_z$  ( $\text{cell cm}^{-2} \text{ s}^{-1}$ ), approaching the test disc surfaces.

359 On the other hand, there is also a flux density of nutrients ( $N_N$ ) from the culture  
360 broth circulating through the MRD to the test disc surfaces. This flux is responsible for  
361 depositing nutrients onto the test disc surfaces to create a conditioning film prior to  
362 biofouling and it also remains once the microalgae has formed a biofilm on the surface.  
363 Since  $N_N$  mainly occurs as a result of convective mass transfer and diffusion, it can be  
364 expressed as reported elsewhere [23],

$$N_N = K_m \cdot (C_b - C_s) \approx K_m \cdot C_b \quad (20)$$

365 where  $K_m$  is the external liquid mass transfer coefficient, while  $C_b$  and  $C_s$  are the nitrate  
366 and phosphate concentrations in the culture broth and on the coupon surface,  
367 respectively. Here, nitrates and phosphates were considered to be the potentially  
368 growth-limiting nutrients. In general,  $C_b \gg C_s$  and hence, the driving force in Eq. (20)  
369 is reduced to  $C_b$ . The rate constant  $K_m$  is related to the Sherwood number ( $S_h$ ) by:

$$K_m = \frac{S_h \cdot D_n}{D_H} \quad (21)$$

370 where  $D_n$  is the aqueous diffusion coefficient of the growth-limiting nutrient. Under  
371 laminar flow conditions ( $500 < Re < 2000$ ), the following empirical equation to calculate  
372  $S_h$  in the MRD flow channel is recommended [24];

$$S_h = 2 \cdot P_e^{0.5} \cdot \left( \frac{D_H}{L} \right)^{0.5} \cdot (1 + 0.0021 \cdot R_e) \quad (22)$$

373 where  $P_e$  is the Péclet number, which denotes the ratio between the convective and  
374 diffusional mass transport in the MRD, and is calculated as follows:

$$P_e = R_e \cdot S_c \quad (23)$$

375 where  $S_c$  is the Schmidt number given by

$$S_c = \frac{\mu}{D_n \cdot \rho} \quad (24)$$

376 Microalgae attached to conditioning films may be more active than free-living cells as  
377 has been observed for cells other than microalgae [25]; this is because the diffusion  
378 distance is shorter and, consequently, the mass transfer is faster. In this case, Eq. (20)  
379 may underestimate  $N_N$  in the end.

380 Regarding macronutrients, the value of  $D_n$  for phosphate was assumed to be  
381 similar to that for nitrate in water ( $1.4 \times 10^{-9} \text{ m}^2 \text{ s}^{-1}$ ), as reported elsewhere [26]; four  
382 orders of magnitude higher than the diffusion coefficient ( $D_T$ ) computed for *N. gaditana*  
383 cells. The estimated values of  $S_h$  and  $P_e$  (1027 and  $7.9 \times 10^5$ , respectively) for the  
384 macronutrients indicated that nutrient transport within the MRD was dominated by  
385 convection and the culture flow had plug-flow behaviour. The estimated  $K_m$  value was  
386  $3.15 \times 10^{-4} \text{ m s}^{-1}$ . Replacing  $D_n$  with  $D_T$  in the Schmidt number (Eq. (24)), the  $S_c$  and  $P_e$   
387 values for *N. gaditana* cells were  $7.8 \times 10^6$  and  $9.4 \times 10^9$ , respectively. This means that the  
388 convective transport of cells within the MRD was nearly nine orders of magnitude  
389 greater than that for diffusive transport.

390

391 *2.6. Statistical analyses*

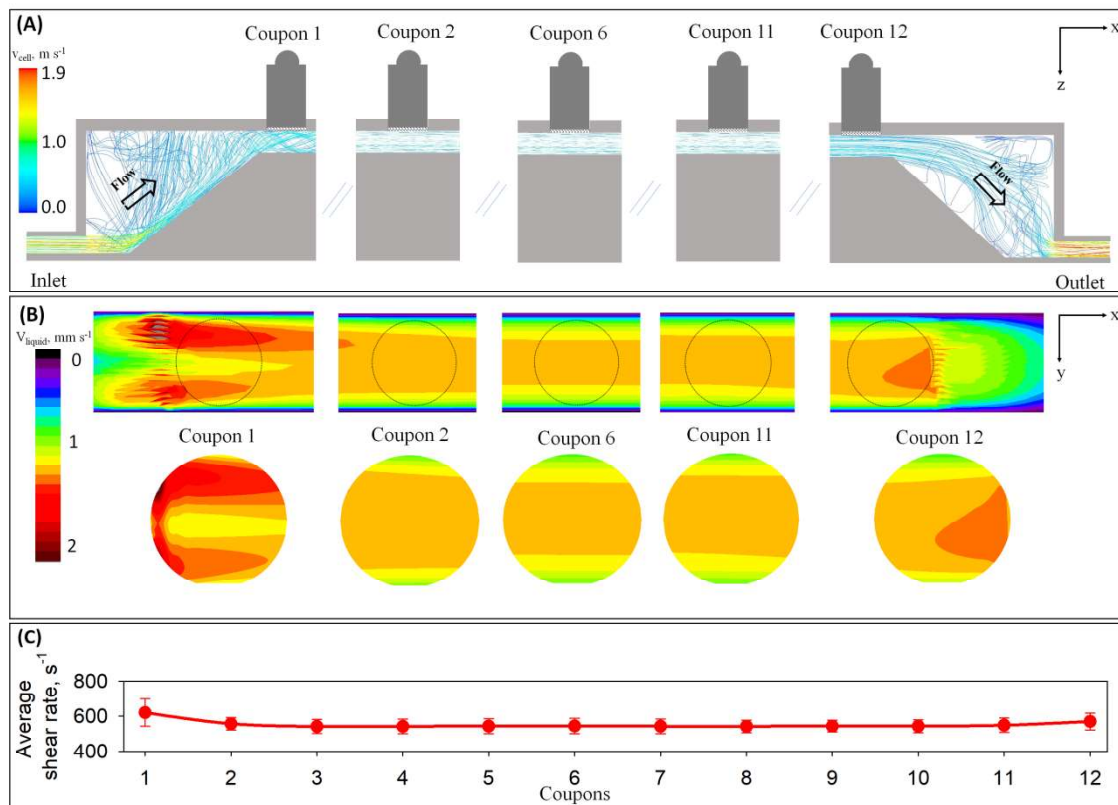
392 Statgraphics centurion XVII version 17.2.04 statistical software (2014 Statpoint  
393 Technologies, Inc. USA) was used for: (i) A significant difference analysis with a One-  
394 way ANOVA test (ii) A significant difference analysis with a Multi-way ANOVA test.

395

### 396 **3. Results and discussion**

#### 397 *3.1. Fluid dynamics within the MRD*

398 Fig. 3 displays the results from CFD modelling in terms of the culture velocity,  
399 the shear rate and the streamlines within the MRD including the vicinity of the test disc  
400 surfaces. Although the culture flow was laminar ( $R_e=1225$ ), flow disturbances can be  
401 observed in Fig. 3A, which are generated by the inlet and outlet connexions of the MRD  
402 and by the effects of the MRD lateral walls (Fig. 3A). This represents a deviation from  
403 the ideal full flow developed in most parts of the rectangular channel, as is commonly  
404 observed in parallel-plate flow channels [27]. As a result, non-unidirectional velocity  
405 profiles arose at different sites in the rectangular flow channel, where the biostud  
406 holders are located (see Fig. 3B).



407 **Figure 3.** Fluid-dynamic description of the modified Robbins device (MRD) from CFD  
 408 simulations for the culture flow rate tested ( $Q= 25\text{Lh}^{-1}$ ,  $Re=1215$ ). **(A)** Detailed  
 409 visualization of streamlines for a vertical section of the MRD. Three different zones are  
 410 shown: the entrance, sampling and exit zones. The entry and exit zones show a  
 411 turbulence flow in the streamlines because of abrupt changes in the hydraulic diameter  
 412 and flow direction. At the entrance, the streamlines are directed towards the surface of  
 413 the first coupon, while at the exit, they move away from the twelfth coupon. In the  
 414 sampling zone (coupons 2-11), the streamlines were stable and practically parallel. **(B)**  
 415 Velocity contour plots at  $2\ \mu\text{m}$  (equivalent to the cellular radius) of the surface of the  
 416 coupons. The velocity profile for coupon 1 and 12 (entry and exit zones) and coupons 2,  
 417 6 and 11 (the sampling zone) are drawn. The circles drawn with dotted lines indicate the  
 418 position of the coupons and the zoom of each coupon can be seen just below. Coupons 1  
 419 and 12 show heterogeneous velocity profiles and an average velocity greater than that of  
 420 coupons 2-11, which presented a homogeneous velocity pattern, stable and similar. **(C)**  
 421 Average shear rate on each coupon simulated by CFD. The vertical bars are standard  
 422 deviation. The average shear rate values on coupons 1 and 12 were higher compared to  
 423 the intermediate coupons (2-11), which presented similar average shear rate values.  
 424

425        Apparently, the MRD design was originally conceived to eliminate undesirable  
 426 entry effects in the flow developing in the area where the coupons are located. For this  
 427 reason, right before and after the rectangular flow channel, the MRD has a triangular-  
 428 shaped chamber (see Fig. 2 and 3). In these chambers, the streamlines are intentionally

429 unordered to stabilize the flow right before and after the entrance and exit to the  
430 rectangular channel, respectively. However, at the entrance of the rectangular channel,  
431 the streamlines are not yet completely parallel and are directed towards the surface of  
432 the first coupon, whilst at the exit, they move away from the twelfth coupon. In contrast,  
433 the streamlines are stable and practically parallel in the zone occupied by coupons 2 to  
434 11. Consequently, the fluid velocity field at an  $z$ -plane located  $2\ \mu\text{m}$  from the surface of  
435 the disc coupons (Fig. 3B) was significantly different between both the first and last  
436 coupons than for the rest of them (2-11). Similarly, the average shear rate ( $\sigma_{xz}$ ) remained  
437 practically constant ( $\approx 545 \pm 5\ \text{s}^{-1}$ ) from coupon 2 to 11, increasing in the two peripheral  
438 coupons (Fig. 3C). Consequently, only holders 2 to 11 were used to allocate coupons  
439 since this section of the rectangular channel provides the flow stabilization length  
440 required to allow direct comparison of the biofouling observed in the different coupons  
441 [28].

442

### 443 3.2. Culture experiment in the flat-panel photobioreactor

444 Fig. 4A shows the dynamics of the culture in the PBR operated sequentially in batch  
445 and continuous modes. The culture was inoculated at  $1.8 \times 10^7\ \text{cell mL}^{-1}$  (equivalent to a  
446 biomass concentration of  $0.12\ \text{g L}^{-1}$ ) and operated in batch mode over the first 11 days.  
447 After a lag phase which lasted for 2 days, the culture entered the exponential growth  
448 phase and the maximum growth rate ( $\mu_{max}$ ) is  $0.51\ \text{days}^{-1}$ . On day 2, the culture module  
449 was connected to the MRD. On day 6, due to nutrient depletion, the culture started the  
450 linear growth phase until it reached the stationary growth phase, in which a cell  
451 concentration of  $3.15 \times 10^8\ \text{cell mL}^{-1}$  was achieved. From day 11 onwards, the culture  
452 module was operated in continuous operational mode at a dilution rate of  $D=0.33\ \text{day}^{-1}$   
453 (i.e. one third of the volume of the culture within the PBR was harvested daily; namely,

454 4.5 L over 10 hours at a flow rate of 0.45 L h<sup>-1</sup>; simultaneously, this was replaced by the  
455 same flow rate of culture medium). A steady-state cell concentration of about 2.4×10<sup>8</sup>  
456 cell mL<sup>-1</sup> (equivalent to a mass concentration of 1.1 gL<sup>-1</sup>) was reached. Conversely, the  
457 phosphate concentration in the PBR dropped markedly to almost zero on the 6th day  
458 while the nitrate concentration decreased from an initial 17 mM to 7 mM and remained  
459 almost constant for the rest of the experiment. During the continuous operation mode,  
460 the phosphate concentration was also low, and the nitrate remained constant at 7.5±1.2  
461 mM. The photosynthetic efficiency of Photosystem II ( $F_v/F_m$ ) varied in the 0.64-0.70  
462 range throughout the experiment, demonstrating significant culture robustness  
463 throughout the experimental period. These values of  $F_v/F_m$ , are characteristic of a  
464 healthy culture of *N.gaditana* as reported for a similar PBR [5].  $F_v/F_m$  is considered to  
465 be the most vulnerable component of the photosynthetic machinery and therefore an  
466 excellent sensor of the cell response to environmental and operation conditions. In this  
467 sense, the coupling of the MRD to the PBR did not seem to affect the efficiency of the  
468 PBR culture.

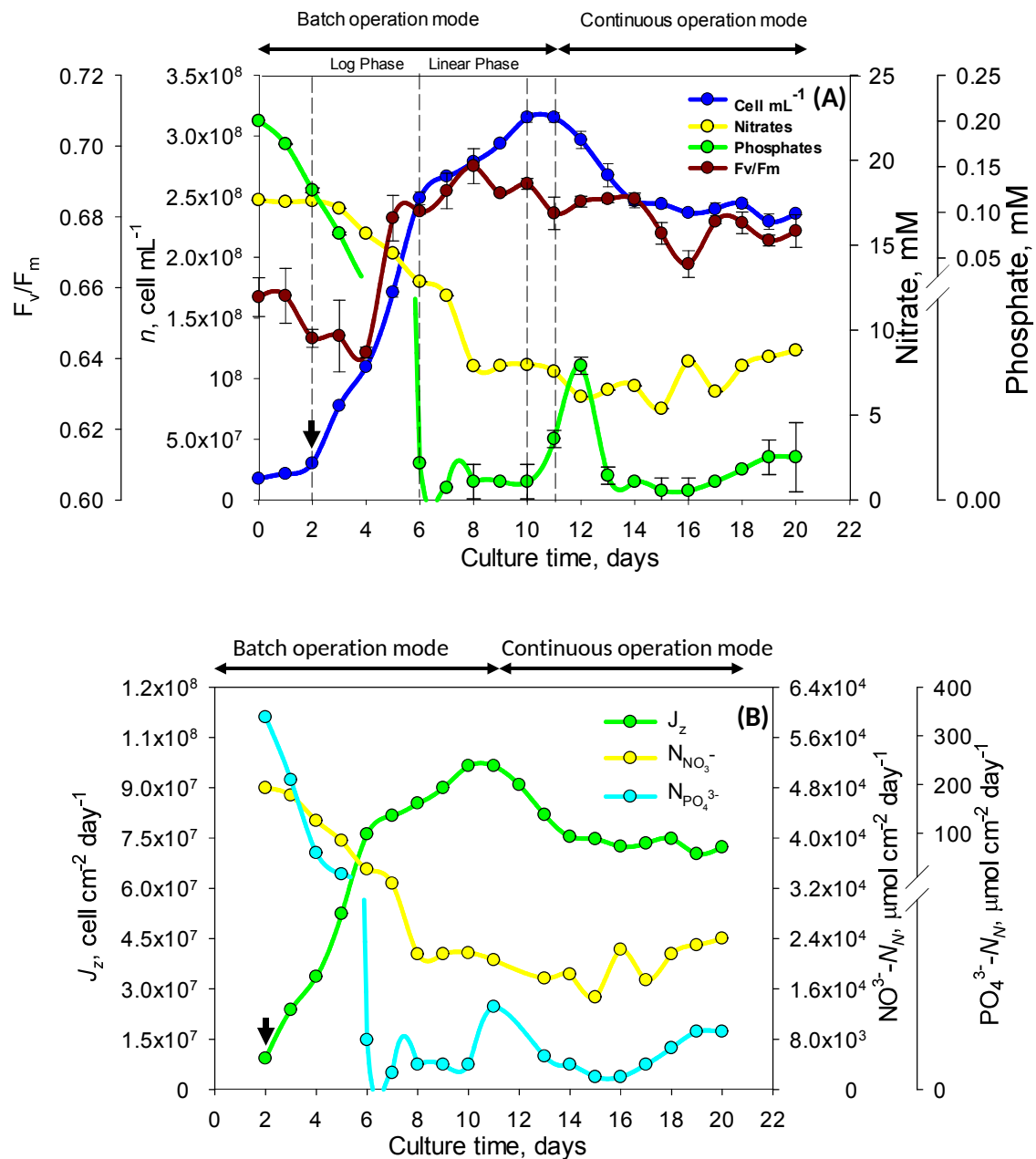
469

### 470 3.3. *Transport of cells and nutrients to the test surfaces.*

471 It has been documented in studies carried out on a number of microalgae species  
472 that the adhesion density increases with the cell concentration of the suspension [29].  
473 This suggests that the flow density of cells ( $J_z$ ) in the MRD, governed by cell  
474 concentration gradients, is a significant factor in the adhesion rate. On the other hand,  
475 the microalgae cells attached to the material surfaces need nutrients to grow or simply  
476 stay viable. Therefore, the flow density of nutrients reaching the test coupon surface  
477 ( $N_N$ ) in the MRD also plays an important role in the development of microalgal  
478 biofouling. For this reason, flow densities throughout the PBR culture for the dissolved



479 nitrate ( $\text{NO}_3^-$ - $N_N$ ) and phosphate ( $\text{PO}_4^{3-}$ - $N_N$ ), as well as for the cells ( $J_Z$ ), from all the  
 480 culture broth circulating through the MRD to the test disc surfaces were estimated.



481 **Figure 4.** (A) Dynamics of the culture in the glass flat-panel laboratory PBR (culture  
 482 module) operated sequentially in batch and continuous modes. Evolution of the freely-  
 483 suspended cell concentration of *N. gaditana* ( $n$ ),  $F_v/F_m$ , nitrate ( $[\text{NO}_3^-]$ ) and phosphate  
 484 ( $[\text{PO}_4^{3-}]$ ) concentrations. Data points are averaged values, and vertical bars are standard  
 485 deviation for triplicate samples. (B) Evolution of the flow density of nitrates ( $N_{\text{NO}_3^-}$ ) and  
 486 phosphates ( $N_{\text{PO}_4^{3-}}$ ) calculated with Eq. (20), and of microalgae cells ( $J_Z$ ) with Eq. (17)  
 487 at a distance of  $d_{\text{max}}$  ( $=0.1 \mu\text{m}$ ) of the surface of disc coupons located in the MRD. The  
 488 arrow indicates the day on which the flow cell (MRD) was connected in closed loop to  
 489 the PBR.

490

491 According to Section 2.2 above,  $J_Z$  is relevant in the vicinity of the test disc  
492 surfaces, i.e.  $z < d_{max}$ . In this zone, the estimated values for the thickness of the diffusion  
493 layer ( $\delta_D$ ) and the hydrodynamic boundary layer ( $\delta_H$ ) were 5-6 $\mu\text{m}$  and 1022 $\mu\text{m}$ ,  
494 respectively. As expected,  $\delta_D$  is significantly lower than  $\delta_H$ . In Fig. 2A, the cell  
495 concentration profile,  $n(z)$ , determined from Eq. (18) is represented. It can be observed  
496 that  $n(z)$  is flat for  $z > \delta_D$ , which is consistent with results reported for colloidal particles  
497 and microorganisms other than microalgae cells [7, 8, 15]. From separation distances  
498  $z < \delta_D$ , a gradient of  $n$  in the  $z$ -direction is established (see Fig. 2A), typical of a transport  
499 of cells dominated by diffusion.

500 Fig. 4B illustrates the dynamics of  $\text{NO}_3^- - N_N$ ,  $\text{PO}_4^{3-} - N_N$  and  $J_Z$  in the MRD during  
501 the culture period. The  $J_Z$  values displayed correspond to those computed at a separation  
502 distance  $z = d_{max}$ . As expected from Eq. (20), the evolution of  $\text{NO}_3^- - N_N$  and of  $\text{PO}_4^{3-} - N_N$   
503 resemble the variations in nitrate and phosphate concentrations in the PBR culture. The  
504  $\text{NO}_3^- - N_N$  value dropped from  $4.8 \times 10^4 \mu\text{mol cm}^{-2} \text{day}^{-1}$  (day 2) to  $2.1 \times 10^4 \mu\text{mol cm}^{-2}$   
505  $\text{day}^{-1}$  (day 8) and later stayed constant in all the experiment at  $(1.99 \pm 0.3) \times 10^4 \mu\text{mol cm}^{-2}$   
506  $\text{day}^{-1}$ . With respect to phosphates, the  $\text{PO}_4^{3-} - N_N$  significantly decreased from 338  $\mu\text{mol}$   
507  $\text{cm}^{-2} \text{day}^{-1}$  (day 2) to 0.25  $\mu\text{mol cm}^{-2} \text{day}^{-1}$  (day 10). When the PBR was operated in  
508 continuous mode, the phosphates fed with the culture medium were taken up by the  
509 microalgae cells in suspension and the  $\text{PO}_4^{3-} - N_N$  value was approximately 0.50  $\mu\text{mol}$   
510  $\text{cm}^{-2} \text{day}^{-1}$ . Similarly, the tendency of  $J_Z$  matched the change in cell concentration, when  
511 the PBR was operated in batch mode (days 2-11);  $J_Z$  varied from  $9.2 \times 10^6 \text{ cells cm}^{-2} \text{day}^{-1}$   
512 (day 2) up to  $9.6 \times 10^7 \text{ cells cm}^{-2} \text{day}^{-1}$  (days 10-11). During the steady state of  
513 continuous operation mode the  $J_Z$  value was established at  $7.3 \times 10^7 \text{ cells cm}^{-2} \text{day}^{-1}$ .

514 As will be discussed below,  $J_Z$  cannot justify cell adhesion *per se* on any surface  
515 because the material type may affect the distribution of interaction forces between

516 surface and cells. On the other hand, cell-to-surface interactions occur at a separation  
517 distance below  $d_{max}$ ; which, although fixed at 100nm, is really material-dependent (see  
518 Section 2.4). Only the cells reaching separation distances  $z \leq d_{max}$  are more likely to  
519 adhere to the material surface, and only a fraction of them do so. The microalga *N.*  
520 *gaditana* has a hydrophilic surface [5]. On the hydrophobic surfaces (PVC, PS, SS and  
521 PC, in decreasing order of hydrophobicity) the hydrophobic attractions are dominant  
522 and adhesion usually occurs at primary minimums, where adhesion is irreversible, and  
523 the adhesion strength increases as surface hydrophobicity increases [22]. However, on  
524 the hydrophilic surfaces (GL), although there are repulsions of hydration due to the  
525 hydration layer on the surface, the Van der Waals forces make the adhesion occurs in a  
526 primary energetic minimum [22] and the reversibility of the adhesion will depend on the  
527 magnitude of this.

528

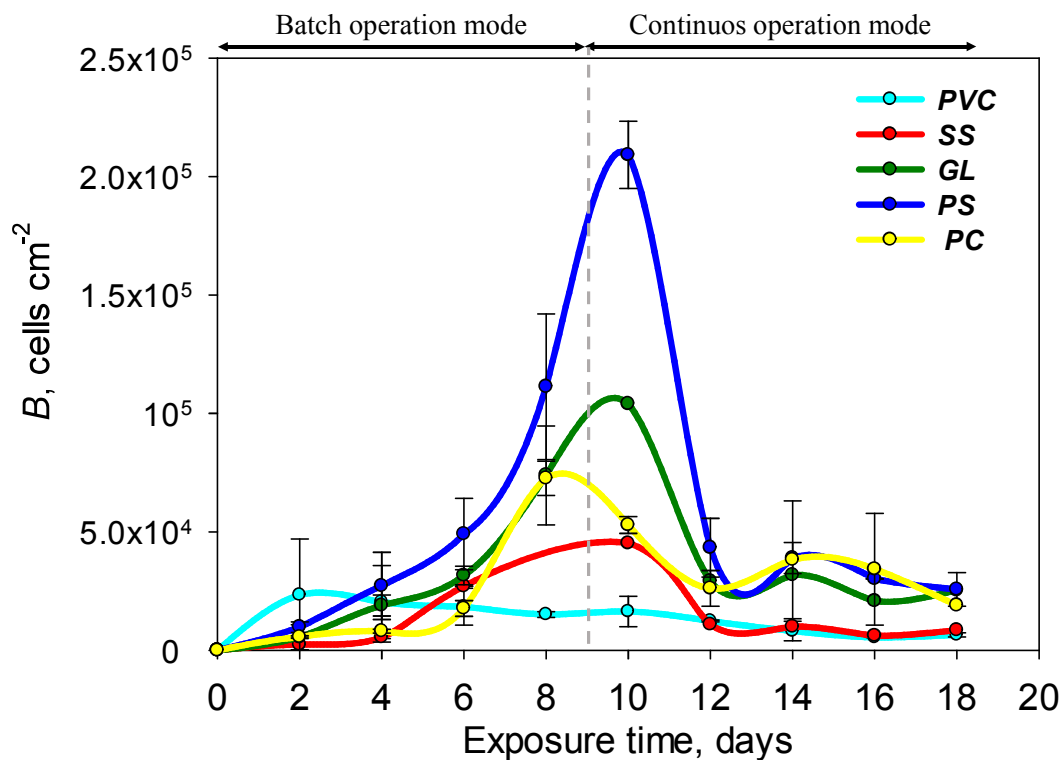
### 529 *3.4 Biofouling development in different materials*

530 Fig. 5 presents the temporal variation in the number of adhered cells per surface unit  
531 (*B*) on the different materials located in the MRD and exposed continuously to culture  
532 broth from the photobioreactor. The dynamics of *B* closely resembled that of  $J_z$   
533 represented in Fig. 4B; that is, *B* generally increased during batch mode operation until  
534 reaching a maximum value in the stationary phase and the beginning of the continuous  
535 culture mode. Subsequently, *B* dropped abruptly, remaining virtually constant from day  
536 12. The PVC coupon was an exception because its *B* values were the lowest and did not  
537 vary significantly from the second day of exposure ( $p < 0.05$ ), as appreciated in Fig. 5.  
538 Interestingly, the maximum *B* values observed depended not only on  $J_z$  (as may be  
539 reasonably expected), but also on the type of material. More specifically, in batch  
540 operation mode, 68% of the variation in *B* was explained by  $J_z$  and 24% by the type of

541 material (multi-factor ANOVA;  $F_{J_z}=8.66$ ,  $p<0.05$ ;  $F_{\text{Materials}}=3.01$ ,  $p<0.05$ ). The highest  
542 average value of  $B$  was observed for the *PS* material (nearly  $2.1 \times 10^5$  cells  $\text{cm}^{-2}$ ) on day  
543 10 of exposure, followed by the *GL*, *PC*, *SS* and *PVC*, with 250%, 500%, 490% and  
544 1650% less, respectively, compared to *PS* material. When investigating the effect of  $J_z$   
545 on the adhesion density  $B$  separately for each material,  $J_z$  has significant influence on  
546 the values of  $B$  and their contribution varies from one material to another ( $F_{\text{SS}}=194$ ;  
547  $F_{\text{PC}}=98$ ;  $F_{\text{PS}}=29$ ;  $F_{\text{GL}}=11$ ;  $p_{\text{all-materials}}<0.05$ ). The significant influence of  $J_z$  on the  
548 adhesion indicates a clear relation between the transport of the cells to the surface and  
549 the probability of adhesion, especially, in the first six days of exposure, where  
550 significant difference of  $B$  between one material and another was not observed.  
551 Excluding *PVC*, which as said before is the best antibiofouling surface tested, with the  
552 lowest  $B$  values and did not change significantly, the materials with less adhesion  
553 density, i.e. *SS* and *PC*, were more influenced by  $J_z$  than the materials (*PS* and *GL*) that  
554 had higher adhesion levels. The average of the area occupied by the adherent cells  
555 (number of adhered cells multiplied by the area occupied by each cell) respecting the  
556 total surface area of each coupon (*PS*, *GL*, *PC* and *SS*) at 10 days of exposure was 42%,  
557 17%, 9% and 8%, respectively. The degree of  $J_z$  induction is in accordance with the area  
558 occupied by the adhered cells. On the one hand, more adhered cells implies more free  
559 surface area between the adhered cells blocked for adhesion of new cells. On the other  
560 hand, the cell-cell interactions are less favourable due to the hydrophilic nature of the *N.*  
561 *gaditana*. Other factors could justify the level of the number of cells adhered on the  
562 surfaces of *GL* and *PS* such as the growth of adhered cells. The different levels of  
563 adhesion observed on the different materials at 8-10 days of exposure indicates that the  
564 surface properties of the material play an important role in cell-surface interactions. In  
565 decreasing order, the greatest interaction forces are observed on the *PS*, *GL*, *PC*, *SS* and

566 PVC. Unlike the MRD, the cell-to-material contact under static culture broth conditions  
567 is hardly representative of PBR systems, where the fluid dynamics are a crucial factor in  
568 cell adhesion. Nevertheless, it was also reported that the PS material was far more prone  
569 to undergo cell attachment compared to *PC*, *SS* and *PVC*, when materials were  
570 submerged in Petri dishes containing a static suspension of the freshwater microalgae  
571 *Chlorella vulgaris* [30]. This observation is consistent since the surfaces of *C. vulgaris*  
572 and *N. gaditana* are hydrophilic, and the surface free energy and cell size of both  
573 species are similar [4, 5]. Therefore, similar cell surface properties should imply similar  
574 adhesion responses.

575



576 **Figure 5.** Evolution of the adhesion intensity ( $B$ ) of *N. gaditana* for the different  
577 materials tested as a function of the culture operational mode. The monitoring of the  
578 adhesion started on the second day, once the MRD and PBR were connected. Data  
579 points are averages, and vertical bars are standard deviation (SD) for duplicate samples.  
580

581 With respect to the effect of continuous culture mode on biofouling formation,  
582 values for  $B$  were markedly lower than the maximum ones measured during the batch  
583 culture (see Fig. 5). Since quasi-steady state values for  $J_Z$  and  $B$  were simultaneously  
584 attained at the same culture time on day 13, a nearly constant  $B$  to  $J_Z$  ratio was observed  
585 during this period. As a result, the differences observed in the adhesion intensity (i.e.  $B$ )  
586 between materials were attributed to the type of material by nearly 90% ( $F_{\text{Materials}}=17.04$ ;  
587  $p<0.05$ ) and not to  $J_Z$  ( $F_{J_Z}=2.40$ ;  $p>0.05$ ). As in batch mode, *PVC* was clearly the best  
588 anti-biofouling material. However, in contrast to batch mode, continuous culture  
589 distributed the test materials into two groups that were essentially statistically different  
590 in terms of  $B$ : (i) *PVC* and *SS* with an adhesion intensity of around  $1 \times 10^3$  cells  $\text{cm}^{-2}$ ; and  
591 (ii) *PS*, *GL* and *PC*, which were approximately 350% higher. Apparently, constant  
592 values of  $B$  are consistent with a probable quasi-steady state balance between several  
593 processes that have different time scales: cell attachment, the growth of the attached  
594 cells and their detachment – all occur simultaneously in series-parallel with complex  
595 dynamics, as previously reported [26]. This equilibrium was unbalanced during the  
596 batch culture as deduced from the variable and non-proportional  $B$  to  $J_Z$  ratio. During  
597 this period, processes of adhesion and attached cell growth seem to be clearly dominant.  
598 In contrast, the first two days corresponding to continuous mode (see Fig. 5), just before  
599 reaching quasi-steady state, were characterized by a strong cell detachment rate – an  
600 observation compatible with aging cells from the batch culture that are weakly adhered  
601 to the test material surfaces and feebly embedded in the biofouling layer. This pattern  
602 was also described for non-microalgal cells [8, 26].

603 Interestingly, the intensity of the attached cell growth seemed to be regulated mainly  
604 by the culture mode. Electrolytes such as phosphate and nitrate had two ways to be  
605 accessible to the cells: (i) accumulating in the hydration layer of a few nanometres

606 surrounding the *N. gaditana* cells due to its hydrophilic nature [6, 21, 31]; or (ii)  
607 adsorbed on the test surfaces [32]. The cells directly attached to test surfaces have two  
608 sources of nutrients. However, the contribution of the second is likely to be more  
609 irrelevant than the first because *N. gaditana* has high sphericity ( $>0.8$ ) and, therefore,  
610 the cell surface in contact with the coupon surface is small compared to the free cell  
611 surface exposed to the hydration layer. This is supported by the dynamics of  $\text{NO}_3^- - N_N$   
612 and  $\text{PO}_4^{3-} - N_N$  (Fig. 4B) and *B* (Fig. 5). The high values of  $\text{NO}_3^- - N_N$  ( $4.8 \times 10^4 \mu\text{mol cm}^{-2}$   
613  $\text{day}^{-1}$ , day 2) and  $\text{PO}_4^{3-} - N_N$  ( $338 \mu\text{mol cm}^{-2} \text{day}^{-1}$ , day2) at the beginning of the batch  
614 culture period caused an excess of nutrient availability compared to the continuous  
615 culture mode, where nutrients were fed into the PBR at a rate that allowed their  
616 concentrations to diminish notably in the broth, particularly phosphate ( $\text{NO}_3^- - N_N =$   
617  $(1.99 \pm 0.3) \times 10^4 \mu\text{mol cm}^{-2} \text{day}^{-1}$  and  $\text{PO}_4^{3-} - N_N = 0.50 \mu\text{mol cm}^{-2} \text{day}^{-1}$ ). As a result,  
618 microalgae adhering to the test disc surfaces or embedded into the biofilm continuously  
619 experienced reduced nutrient flux densities that limited their growth.

620 From a practical point of view, the results presented here are interesting in  
621 addressing PBR design and operation. The MRD is revealed as a valuable tool in  
622 screening non-supporting surfaces for microalgal biofilm because it can run for very  
623 long periods without intervention and the test material coupons can be extracted and  
624 inspected. The MRD is also suitable for flow experiments aimed at evaluating the fluid-  
625 dynamic conditions relevant in PBRs. Presumably, continuous culture operation is  
626 preferable in PBRs since it may reduce the growth of adhered cells and hence delay  
627 biofouling formation. Alternatively, the batch culture phase just after inoculating the  
628 PBR may be substituted by a fed-batch mode since this would guarantee low nutrient  
629 concentrations in the broth and, consequently, diminished the probability of biofouling.

630

#### 631 **4. Conclusions**

632 The most relevant results of this work are that: (1) the fluid-dynamic conditions in  
633 the MRD were similar for all the coupons tested; (2) in discontinuous operation mode  
634 (except for PVC), the evolution of cell adhesion intensity followed a pattern similar to  
635 the concentration of freely-suspended cells in the PBR or the flux density of the cells,  
636 but were not proportional – meaning that other factors affect the net attachment of cells,  
637 such as the growth of biofilm-embedded cells and detachment; (3) except for PVC,  
638 which presented the maximum adhesion peak after 2 days of exposure, the maximum  
639 adhesion values were observed at the end of the stationary growth phase when the  
640 culture was operated in batch mode and growth was nutrient limited; (4) the cells  
641 adhered per surface unit remained constant for all surface materials when the PBR was  
642 operated in continuous mode; this was because of phosphate limitation; (5)  
643 implementing limitations of an essential growth nutrient, such as phosphates, in the  
644 PBRs limits this nutrient's transfer to the surface; therefore the formation of  
645 macrofouling in the photobioreactors is kept low, which slows the growth of adhered  
646 cells on the surface (6) PVC and SS present lower average adherent cells compared to  
647 the rest of the materials, PC, GL and PS. Ongoing work is addressing the relationship  
648 between the number of adhered cells per unit area and the surface properties of the  
649 different tested disc surfaces.

650

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656

657 **Author contributions**

658 All authors have made substantial contributions to the conception and design of the  
659 study, acquisition of data, analysis and interpretation of data, drafting the article or  
660 revising it critically for important intellectual content final approval of the version. The  
661 following authors take responsibility for the integrity of the work as a whole, from  
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664

665 **Conflict of interest**

666 The authors declare no conflict of interest.

667

668 **Statement of informed consent, human/animal rights**

669 No conflicts, informed consent, human or animal rights applicable

670

671 **Declaration of authors' agreement**

672 All authors agree on the authorship and submission of the manuscript to Algal Research  
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675 **References**

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#### Highlights

1. Microalgal biofouling was monitored with a flow cell attached in closed loop to a PBR
2. PBR biofouling was interpreted using CFD and modelling adhesion dynamics in a flow cell
3. Polyvinyl chloride and stainless steel presented less biofouling than other materials
4. Biofouling may be controlled by limiting the flow of nutrients to the PBR surface