

1 **Reuse of rockwool slabs and perlite grow-bags in a low-cost greenhouse:**  
2 **Substrates' physical properties and crop production**

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20  
21 **Abstract**

22 Multiannual inert substrates, especially perlite grow-bags and rockwool  
23 slabs, are widely used over several cropping seasons in low-cost plastic  
24 greenhouses in mild winter climates, such as the Mediterranean coast of South-  
25 east Spain. This work analyses how the physical properties of rockwool slabs and  
26 perlite grow-bags change with time and use, as well as studying the response of  
27 sweet pepper and melon crops grown in new and reused perlite grow-bags and  
28 rockwool slabs. The main aims are to reduce expenditure and the environmental  
29 impacts of soilless crops grown in low-cost greenhouse areas. The main physical  
30 properties, including air capacity and easily available water, of reused rockwool  
31 slabs remained quite steady over three cropping years, and no negative effects  
32 were found in the fertigation, growth and productivity of sweet pepper and melon  
33 crops when grown in reused slabs, compared to new ones. The main physical  
34 properties of 5-year-old reused perlite grow-bags also remained steady and had  
35 no negative effect on the fertigation, growth and productivity of sweet pepper and  
36 melon crops. Therefore, the life-span of rockwool slabs and perlite grow-bags can  
37 be extended to 3 or 5 cropping years, respectively, for both crops.

38 **Keywords**

39 Air capacity, *Capsicum annuum*, *Cucumis melo*, Dissolved oxygen, Life-span,  
40 Water content

41  
42 **1. Introduction**

43 Substrate culture has been used increasingly over recent decades in the  
44 greenhouse industry, and inert substrates (especially rockwool slabs

45 and perlite grow-bags) are commonly used for fruit vegetable production. On the  
46 Mediterranean coast of South-east Spain, which represents the largest  
47 greenhouse area in Europe (Castilla and Hernández, 2005), between 15 and  
48 20% of the greenhouse area uses substrates (perlite grow-bags, above all, and  
49 rockwool slabs) as growing medium (Céspedes et al., 2009). Greenhouses in this  
50 region are mostly low-cost structures covered with plastic film and without climate  
51 control systems (Pérez-Parra et al., 2004). Over the last 30 years, the area of  
52 low-cost plastic greenhouses has risen dramatically in Europe as well as in other  
53 areas of the world, such as North Africa, South America and China (Baille et al.,  
54 2006).

55 In temperate greenhouse areas (Northern Europe and America) inert substrates  
56 are normally used for only one cropping season, in particular to avoid or reduce  
57 plant disease proliferation. The main inert substrates (rockwool and perlite) are  
58 not biodegradable, they originate from non-renewable resources and require a  
59 large amount of energy and generate great environmental impacts in their  
60 manufacturing processes (Torrellas et al., 2012). As a result, more  
61 environmentally sound substitutes are currently being assessed by the  
62 greenhouse industry (Allaire et al., 2005). In mild winter climates, such as the  
63 Mediterranean coast of South-east Spain, multiannual inert substrates are widely  
64 used in greenhouses over several cropping seasons, mainly to reduce expenses.  
65 In this region, the life-span of rockwool slabs or perlite grow-bags varies between  
66 2 and 5 years depending mostly on substrate type and management, crop  
67 rotation and the growers' experience (Urrestarazu et al., 2008). However,  
68 physical, chemical and biological substrate properties can change and  
69 deteriorate with time and use, which may affect both crop management and  
70 behaviour. Mechanical degradation of substrates can alter the pore structure,  
71 which may in turn affect retention and movement of nutrient solution and root  
72 aeration (Orozco and Marfà, 1995, Giuffrida et al., 2007, Verhagen, 2009).  
73 Ensuring an adequate oxygen supply to the roots is a difficult task even when  
74 crops are grown on well-aerated substrates, such as rockwool and perlite  
75 (Bonachela et al., 2010a). Accumulation of salts may also occur in reused  
76 substrates (Giuffrida et al., 2007), possibly affecting the establishment, growth  
77 and/or productivity of greenhouse crops, especially in those which are more  
78 sensitive to salinity, such as beans and sweet pepper. Our knowledge as to how  
79 the reuse of inert substrates, mainly rockwool and perlite, affects their physical  
80 properties and life-span, as well as the productive response of  
81 greenhouse horticultural crops, is incomplete and inconclusive (Böhme,  
82 1995, Hanna, 2005, Giuffrida et al., 2007). A deeper understanding is required in  
83 order to improve inert substrate reuse and management, especially for low-cost  
84 greenhouse areas.

85 This work analyses how the physical properties of rockwool slabs and perlite  
86 grow-bags change with time and use, and studies the response of sweet pepper  
87 and melon crops grown in new (N) and reused (R) perlite grow-bags and  
88 rockwool slabs. Its main aim was to study the life-span of these two inert  
89 substrates in order to reduce expenditure and environmental impacts of soilless  
90 crops grown in low-cost greenhouse areas.

## 92 2. Materials and methods

### 93 2.1. Experiments

94 Four experiments were carried out over two cropping seasons (2003/2004  
95 and 2004/2005) at the Cajamar Foundation Research Station (2°43' W, 36°48' N,  
96 155 m a.s.l.), on the Almería coast. This is located in the Mediterranean region of  
97 South-east Spain, where a mild winter climate prevails. Experiments were  
98 conducted in a “parral” type greenhouse of 500 m<sup>2</sup> covered with a three-layer  
99 plastic film (0.2 mm thickness), without active systems of climate control and  
100 passively ventilated by sidewall rolling and roof vents (Pérez-Parra et al., 2004).  
101 An autumn–winter sweet pepper (cv. Bárdenas<sup>®</sup>) and a spring melon crop (cv.  
102 Sirio<sup>®</sup>) were grown in new and 2-year-old reused rockwool slabs during the  
103 2003/2004 cropping season, and in new and 4-year-old reused 40 l perlite grow-  
104 bags during the 2004/2005 season. Rockwool slabs were Med Horizontal  
105 Grodan<sup>®</sup> (Med, Grodan Med S.A., Almería, Spain) of 100 cm (length) × 10 cm  
106 (height) × 15 cm (width), whereas perlite grow-bags were B12 type (particle size  
107 Ø 0–5.0 mm) and 100 cm long. Reused rockwool slabs had previously been used  
108 in a commercial greenhouse for an autumn–winter cucumber cycle and a spring  
109 melon cycle during the 2001/2002 season, and an autumn–spring tomato cycle in  
110 2002/2003. Reused perlite grow-bags had previously been used for an autumn–  
111 winter sweet pepper cycle and a spring watermelon cycle in 1999/2000 and  
112 2000/2001, and for an autumn–winter sweet pepper cycle and a spring melon  
113 cycle in 2001/2002 and 2002/2003. At the beginning of each cropping year, the  
114 perlite located around the old roots of each plant in the reused grow-bags was  
115 extracted with a cylinder (Ø 0.1 m) and replaced by new perlite (the replaced  
116 perlite accounted for approximately 6–8% of the grow-bag volume). This is a  
117 frequent practice in the region in order to facilitate the establishment and growth  
118 of new crops in reused perlite grow-bags. Moreover, reused substrates were  
119 irrigated weekly with water during the period without cropping (summer) to  
120 lixivate accumulated salts. Both reused substrates were also disinfested by  
121 applying a biocide through the irrigation system before the new crop cycle  
122 (rockwool slabs and perlite bags were saturated of water with biocide for 1 day  
123 and, later on, irrigated to eliminate the applied biocides before planting).  
124 For sweet pepper transplanting (3.08 plants m<sup>-2</sup>) was carried out on 1 August  
125 2003 and 3 August 2004, respectively, and crops ended on 21 February 2004  
126 and 25 February 2005, respectively. For melon transplanting was carried out on  
127 8 March 2004 and 11 March 2005, at a plant density of 1.59 and 2.05 m<sup>-2</sup>,  
128 respectively, and crops ended on 21 June 2004 and 9 June 2005, respectively.  
129 Irrigation water of 0.4 dS m<sup>-1</sup> electrical conductivity (EC) was applied by a non-  
130 recirculating drip irrigation system. The same nutrient solution was supplied  
131 by fertigation to all the treatments, and irrigation was activated automatically by  
132 a water level sensor located in a tray holding two representative two rockwool  
133 slabs in 2003/2004 or two perlite grow-bags in 2004/2005 (Bonachela et al.,  
134 2010b).

135 A 2 × 2 factorial experiment was arranged in a completely randomised  
136 experimental design with 6 (2003/2004) and 4 (2004/2005) replications per  
137 treatment combination. A complete crop row was the experimental unit. Two main  
138 factors were studied: the substrate age (new and reused) and the dissolved  
139 oxygen concentration in the nutrient solution (a super-saturated nutrient solution  
140 and a standard nutrient solution with a dissolved oxygen concentration below

141 saturation). The nutrient solution oxygen enrichment was carried out by  
142 oxyfertilization (Bonachela et al., 2010a). This work only focuses on crop response  
143 to substrate age and the data presented are average values of the two levels of  
144 nutrient solution oxygen content, as no interactions were found between the two  
145 main factors for the parameters evaluated throughout the four crop cycles. For  
146 each crop and substrate type, a new (N) and reused (R) substrates were  
147 compared. Data were statistically analysed with the Stat graphics plus (v5.1)  
148 software and means were compared with the LSD test ( $P \leq 0.05$ ).

## 149 **2.2. Measurements**

150 Water release curves and main physical properties (bulk density – BD,  
151 particle density – PD, total porosity – TP, air capacity – AC, easily available water  
152 – EAW, water buffering capacity – WBC and less readily available water – LRAW)  
153 of rockwool slabs and perlite grow-bags were determined (De Boodt et al., 1974)  
154 before and after each experimental cropping season. Unchanged subsamples of  
155 four representative rockwool slabs and perlite grow-bags were taken. Moreover,  
156 perlite samples were analysed for particle size distribution using standard sieves  
157 of 0.125, 0.25, 0.5, 1, 2, and 4 mm, and two particle size indexes (geometric  
158 mean diameter and standard deviation of geometric mean diameter) were  
159 calculated to describe particle alteration (Orozco et al., 1997). In the reused  
160 rockwool slabs, subsamples were taken in three different positions to consider  
161 spatial variation of physical properties within the slab due to spatial variation  
162 in root growth or fertigation distribution: in the lower part of the slab below (A) and  
163 between plants (B), and in the upper part of the slab between plants (C). Organic  
164 matter content, OM (AENOR, 2001) and saturated hydraulic conductivity,  $K_s$ , by  
165 means a constant-head permeameter (Klute and Dirksen, 1986) were also  
166 determined. The  $K_s$  value of 3-year-old rockwool slabs was not measured due to  
167 technical problems. These measurements were carried out at the Institut de  
168 Recerca i Tecnologia Agroalimentaries (IRTA) in Cabriels, Barcelona (Spain).  
169 Volume, EC and pH of nutrient solution from two drip emitters and of leached  
170 nutrient solution from two representative slabs or grow-bags were measured daily  
171 for each treatment. Dissolved oxygen (DO) in the substrate solution was  
172 measured with an oxygen probe (550A YSI, Ohio, USA) with  
173  $\pm 0.1 \text{ mg L}^{-1}$  resolution and automatic temperature compensation. Substrate  
174 solution was taken from 4 replications per treatment in the central part of the  
175 slab/bag, 1 cm above the substrate bottom, between 12:00 and 14:00 p.m., when  
176 DO values are theoretically lowest. They were extracted with a moisture sampler  
177 (Rhyzon SMS, Eijkelkamp, Giesbeek, The Netherlands), which had been  
178 previously calibrated (Acuña, 2007). Volumetric water content (VWC) of rockwool  
179 slabs was measured periodically throughout the 2003/2004 sweet pepper and  
180 melon cycles with a FDR-type sensor (WMC, Grodan, Roermond, The  
181 Netherlands), calibrated for this substrate. Measurements were taken at eight  
182 points distributed within each rockwool slab (Fig. 1) and in four slabs per  
183 treatment (Acuña, 2007). In the sweet pepper crop, data of VWC were only  
184 available for the second part of the cycle due to technical problems with the FDR  
185 sensor.

186  
187 Plant height, leaf area index (LAI) and total aboveground, leaf, stem and  
188 fruit biomass were measured in 4 plants per replication at the beginning and end  
189 of each cycle, and at flowering time. Additionally, plant height and leaf length ( $L$ ,

190 cm) were measured during the crop cycles every 3–4 weeks from one plant per  
191 replication. LAI values were obtained from a narrow curvilinear relationship  
192 between leaf area and  $L$  values, previously determined for each crop (Bonachela  
193 et al., 2010a). Total and marketable yield, and marketable yield components were  
194 measured in 18 (sweet pepper crop cycles), 9 (melon in the 2003/2004 season)  
195 and 12 (melon in the 2004/2005 season) plants per replication. Marketable fruits  
196 were classified in two categories, according to the official journal of the European  
197 Communities (OJ, 2001). At harvest, melons were also classified by size, and  
198 two melon fruits per replication and size group were randomly selected for quality  
199 analysis. Morphologic parameters (transversal and longitudinal perimeter, and  
200 peel and pulp thickness) of each fruit were measured. Total soluble solids (TSS)  
201 contents, expressed as °Brix index, and pH were determined in the liquid extract  
202 obtained by liquefying and filtering the mesocarp of each fruit.

## 203 **3. Results**

### 204 **3.1. Physical substrate characteristics**

#### 205 **3.1.1. Rockwool slabs**

206 Regardless of the substrate age and use, and position in the slab,  
207 the water retention curve of the rockwool presented very high water content at  
208 saturation (Fig. 2), which decreased sharply at low suction, and very low water  
209 retained at suction of over 5 kPa. Fig. 3 shows how the physical properties of  
210 rockwool slabs varied with time and use. Over the two first cropping years, no  
211 clear changes were observed for bulk density (BD) and total porosity (TP) values,  
212 which remained at around 0.07 g cm<sup>3</sup> and 97% (v/v), respectively, whereas after  
213 the third cropping year the BD increased and the TP decreased. Moreover, there  
214 was a progressive increment of the organic matter content (OM) over the three  
215 cropping years, which led to a slight decrease in particle density (PD). With regard  
216 to aeration and water retention characteristics, the air capacity (AC) and the  
217 easily available water (EAW) remained around or above 30% and 40%,  
218 respectively, over the three cropping years, whereas the water buffering capacity  
219 (WBC) was practically negligible (Fig. 3). However, some changes were  
220 observed for these characteristics. After the first cropping year, the EAW  
221 decreased while the AC increased, whereas the opposite occurred after the third  
222 cropping year (Fig. 3). In addition, the less readily available water (LRAW), initially  
223 close to zero, increased progressively and reached a value of about 7% (v/v) at  
224 the end of the third cropping year (Fig. 3). Most of these changes occurred firstly  
225 in the lower parts of the rockwool slabs and extended progressively to the upper  
226 parts (Fig. 2). Moreover, hydraulic conductivity values at saturation ( $K_s$ ) were  
227 relatively high (Da Silva et al., 1995): 17.3 mm s<sup>-1</sup> in the new rockwool,  
228 decreasing to 2.3 and 1.9 mm s<sup>-1</sup> in 1 and 2 years old slabs, respectively.  
229

#### 230 **3.1.2. Perlite grow-bags**

231 Fig. 4 shows how the particle size distribution curve (cumulative values) in  
232 the perlite grow-bag varies depending on time and use. During the first cropping  
233 year, the perlite grow-bag lost most of the finer particles, especially those with a

234 diameter of less than 0.5 mm (Fig. 4), whereas the relative size distribution of  
235 perlite particles remained quite steady over the following cropping years.  
236 Consequently, the geometric mean of perlite particle size ( $d_g$ ) increased and the  
237 standard deviation of the geometric mean diameter ( $\sigma_g$ ) decreased after the first  
238 cropping year (Table 1), whereas both particle size indexes varied little over the  
239 following cropping years.

240

241 Fig. 5 shows the evolution of the main physical properties of perlite grow-  
242 bags with time and use. The BD decreased and the TP increased slightly after  
243 the first cropping year, whereas both properties remained steady at around  
244 0.12 g cm<sup>3</sup> and 95%, respectively, throughout the following cropping years (Fig.  
245 5). A progressive increment of the OM with the cropping years was also observed.  
246 With regard to water retention and aeration characteristics, the EAW stayed close  
247 to 10% throughout the cropping years, although it decreased slightly with time  
248 and use (Fig. 5); the WBC decreased slightly after the first cropping year, but  
249 thereafter remained steady at around 6%; the LRAW varied, but was always  
250 higher than 25%; and the AC was always higher than 45%. Moreover,  $K_s$  values  
251 were relatively high compared to those found for the same perlite type by Orozco  
252 and Marfà (1995) and they increased after the first cropping year (Table 1).

253

### 254 3.2. Water use and fertigation

255 The total amount and the seasonal dynamics of supplied, uptake and  
256 leached nutrient solution were similar in the new and reused substrate for each  
257 of the four studied crops. The average seasonal values of cumulative crop water  
258 uptake were 274 (N) vs. 268 mm (R) for sweet pepper grown on rockwool slabs;  
259 211 (N) vs. 201 mm (R) for melon grown on rockwool slabs; 248 (N) vs. 250 mm  
260 (R) for sweet pepper grown on perlite grow-bags; and 234 (N) vs. 250 mm (R) for  
261 melon grown on perlite grow-bags. Average seasonal percentages of leached  
262 nutrient solution were slightly higher than 30% for the four crops and similar for  
263 new and reused substrates. Similar dynamics of EC and pH values in the leached  
264 nutrient solution were also measured for crops in new and reused substrates.  
265 Average seasonal EC values in the leached nutrient solution were similar for  
266 crops in new and reused substrates: 2.7 dS m<sup>-1</sup> for the sweet pepper grown on  
267 rockwool slabs, 3.5 dS m<sup>-1</sup> for the melon grown on rockwool slabs, 3.1 and  
268 3.2 dS m<sup>-1</sup> for the sweet pepper grown on new and reused perlite grow-bags,  
269 respectively, and 3.0 and 2.9 dS m<sup>-1</sup> for the melon grown on new and reused  
270 perlite grow-bags, respectively. Average seasonal pH values in the leached  
271 nutrient solution were around or slightly higher than 6 for all crops and treatments.  
272 These values are common for commercial substrate-grown crops in the region.  
273 The seasonal dynamics of the volumetric water content (VWC) in the rockwool  
274 was similar for new and reused slabs throughout most of the sweet pepper and  
275 melon crop cycles, except at their beginning (Fig. 6). VWC values throughout the  
276 sweet pepper crop were at the lower extreme of the recommended range for this  
277 substrate (Stradiot, 2001). No significant differences were observed between new  
278 and reused slabs for the average seasonal VWC value (41.1 for N vs. 49.7% for  
279 R in the sweet pepper, and 59.9 for N vs. 57.1% for R in the melon crop).  
280 However, new and reused rockwool slabs presented clear differences in the  
281 spatial distribution of VWC within the slabs (Fig. 6): the new slabs presented

282 rather homogeneous VWC values within the slabs, whereas the reused ones  
283 showed variable VWC values with the highest ones around the drippers.  
284

### 285 **3.3. Growth and crop productivity**

286 No significant differences were found between crops grown on new and  
287 reused substrates for most of the growth parameters evaluated: crop height and  
288 LAI values throughout the crop cycles (Fig. 7), and aboveground biomass and its  
289 partitioning at the end of cycles (Table 3). Aboveground biomass values were  
290 similar to those measured by Bonachela et al. (2006) in the same area but with  
291 crops grown in gravel/sand mulched soils.  
292

293 At the end of the sweet pepper and melon cycles no significant differences  
294 were found between the crop grown in new and reused rockwool slabs for the  
295 fresh weight of total, marketable, first or second class fruits (Table 4). The sweet  
296 pepper marketable yield was  $8.5 \text{ kg m}^{-2}$  for N and  $8.8 \text{ kg m}^{-2}$  for R slabs,  
297 whereas the melon marketable yield was  $6.0 \text{ kg m}^{-2}$  for N and  $5.9 \text{ kg m}^{-2}$  for R  
298 slabs. Neither were significant differences found between the sweet pepper  
299 grown in new and reused perlite grow-bags for the total or marketable yield (Table  
300 4), although values were slightly higher in the crop grown in the new grow-bags.  
301 However, the total, marketable and first class fruit yields of melon were  
302 significantly higher in the crop grown in the reused perlite grow-bags. In general,  
303 crop productivity values were slightly higher than those measured by Fernández  
304 et al. (2007) in the same area but with crops grown in gravel/sand mulched soils.  
305 Finally, no significant differences were found for most of the studied fruit quality  
306 parameters between the melon grown in new and reused rockwool slabs (Table  
307 5).  
308

## 309 **4. Discussion**

### 310 **4.1. Rockwool slabs**

311 In general, water retention curves of the rockwool slabs (Fig. 2),  
312 regardless of age and use, were similar to those found by Da Silva et al.  
313 (1995) and Bougoul et al. (2005). However, physical properties of rockwool slabs,  
314 including air–water relationships, changed with time and use. After the first  
315 cropping year, the EAW decreased by about 15% and the AC increased to a  
316 similar degree (Fig. 3). The loss of the wetting agent used to impregnate wool  
317 fibres might have produced these changes (Da Silva et al., 1995), but we do not  
318 have data to confirm this hypothesis. No changes in TP were observed for the  
319 two first cropping years despite the OM content increased progressively, but the  
320 total slab volume was not measured. However, the relative volume of pores  
321 occupied by the buffering (WBC) and the less readily available water (RLAW)  
322 increased throughout the two first cropping years (Fig. 3), which can be  
323 associated to the progressive increment of the OM (Cannavo and Michel, 2013),  
324 Moreover, at the end of third cropping year, the AC and, to a lesser extent, the  
325 TP of the reused rockwool decreased, whereas the EAW, the LRAW and the BD  
326 increased (Fig. 3). These changes can be attributed to the compactation of the

327 rockwool slabs, which is expected to occur in fibrous media with time and use  
328 (Verhagen, 2009). In fact, at the end of the third cropping year, most rockwool  
329 slabs appeared to be physically deteriorated with certain parts compacted. This  
330 could apparently be due to the loss or wash of the additives used for binding the  
331 wool fibres together. Despite these changes, main physical properties of 3-year  
332 used rockwool slabs, including water retention and aeration characteristics (Fig.  
333 3), were within the recommended values for growing fruit vegetable  
334 crops (Rivière, 1988, Morel et al., 2000, Raviv et al., 2002, Verhagen, 2009).  
335 Nevertheless, some local growers use rockwool slabs for a fourth cropping year  
336 by growing low-demanding crops, such as tomato or eggplant.  
337 The changes of physical properties observed in the reused rockwool slabs did  
338 not appear to affect crop water use or substrate solution characteristics in the two  
339 studied crops: autumn–winter sweet pepper and spring melon. In both crop  
340 cycles, the total amount and the seasonal dynamics of supplied, uptake and  
341 leached nutrient solution were similar in new and reused rockwool slabs, and no  
342 significant differences between them were found for the mean VWC in the slabs  
343 (Fig. 6) or for the dissolved oxygen content in the substrate solution (Table 2).  
344 Spatial VWC distribution within the rockwool slabs is not usually uniform (De Rijck  
345 and Schrevens, 1998, De Rijck et al., 1998, Bougoul and Bourlard, 2006), but it  
346 was clearly more variable in the reused than in the new slabs (Fig. 6). The  
347 variation coefficient of VWC values within the rockwool slabs was 27.5% for the  
348 sweet pepper grown in reused slabs vs. 10.3% for that grown in new slabs, and  
349 23.3% for the melon crop grown in reused slabs vs. 4.7% for that grown in new  
350 slabs. The higher VWC spatial variability found in the reused slabs may be  
351 associated with the greater spatial variation found in their water retention curves  
352 (Fig. 2), and appears to be related to the emitters' location (Fig. 1) and,  
353 consequently, to the spatial root distribution within the slabs.  
354 Overall, the reuse of rockwool slabs for three cropping seasons did not  
355 affect aboveground biomass and biomass partitioning (Table 3), fresh weight of  
356 total and marketable sweet pepper or melon fruits (Table 4) or melon fruit quality  
357 parameters (Table 5). This response may be attributed to the fact that the main  
358 rockwool physical properties, especially water retention and aeration  
359 characteristics, remained within or close to the recommended values for crop  
360 production, as well as to the absence of chemical problems, such as slab salt  
361 accumulation. Nevertheless, the higher VWC spatial variation found within the  
362 reused slabs should be considered for crop fertigation management (Stradiot,  
363 2001). The number and characteristics of the emitters, and their location in the  
364 substrate, together with the location of the transplanting cubes at each crop cycle  
365 influence the fertigation distribution within the substrate and, consequently, the  
366 root accumulation, which can affect the uniformity of the physical properties within  
367 new and reused substrates (Cannavo and Michel, 2013).

## 368 **4.2. Perlite grow-bags**

369 The particle size distribution of perlite grow-bags remained steady from  
370 year 2 (Fig. 4), after most of the finer particles had been lost during the first  
371 cropping year. This loss, possibly caused by the leaching of fine particles (less  
372 than 0.5 mm diameter) through irrigation water drainage (Orozco and Marfà,  
373 1995), did not appear to affect the main physical properties of perlite grow-bags,  
374 with the exception of BD, which fell as expected. Water retention and aeration  
375 characteristics of perlite grow-bags hardly changed throughout the five studied



376 greenhouse cropping seasons (Fig. 5): the AC was always high (45–55%), which  
377 facilitates an adequate oxygen supply to crop roots, whereas the EAW stayed  
378 relatively low (close to 10%), which should be considered for fertigation  
379 management. However, these low EAW values can be partially compensated by  
380 the higher volume of the perlite grow-bags (40 l), compared to the rockwool slabs  
381 (15 l). Moreover, fractioning of coarse particles into finer ones was not observed.  
382 The small changes in the physical properties of reused perlite grow-bags did not  
383 affect fertigation parameters throughout the sweet pepper and melon crops. In  
384 both cycles, supplied, uptake and leached nutrient solution were similar in the  
385 crops grown in new and reused bags (Section 3.2), and no significant differences  
386 were found between them for the dissolved oxygen content in the substrate  
387 solution (Table 2). The reuse of perlite grow-bags did not affect either the  
388 aboveground biomass and the biomass partitioning of sweet pepper and melon  
389 crops (Table 3), or the fresh weight of total and first class sweet pepper fruits  
390 (Table 4). However, the fresh weight of marketable and first class melon fruits  
391 was higher in the crop grown on reused perlite bags (Table 4). No biomass or  
392 yield differences had been found for several vegetable crops in previous studies  
393 (Giuffrida et al., 2007). The yearly replacement of old perlite with new particles in  
394 those parts of the grow-bags where new seedlings are transplanted may reduce  
395 salt and root accumulation and its negative effects on seedlings. Nevertheless, a  
396 deeper insight into water and salt distribution within reused perlite grow-bags is  
397 required in order to extend the life-span of this substrate and to improve its  
398 management.

## 399 **5. Conclusions**

400 The main physical properties of reused rockwool slabs remained quite  
401 steady over three cropping years and no negative effects were found on the  
402 fertigation, growth and productivity of sweet pepper and melon crops when grown  
403 in reused slabs.

404 The physical properties of reused perlite grow-bags remained quite steady  
405 over five cropping years and perlite reuse had no negative effect on the  
406 fertigation, growth and productivity of sweet pepper and melon crops.

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413 technical assistance.

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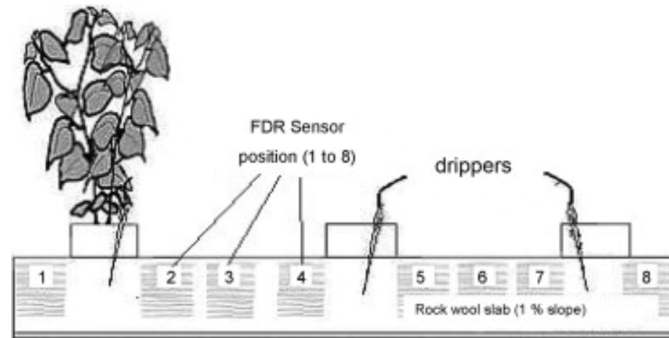
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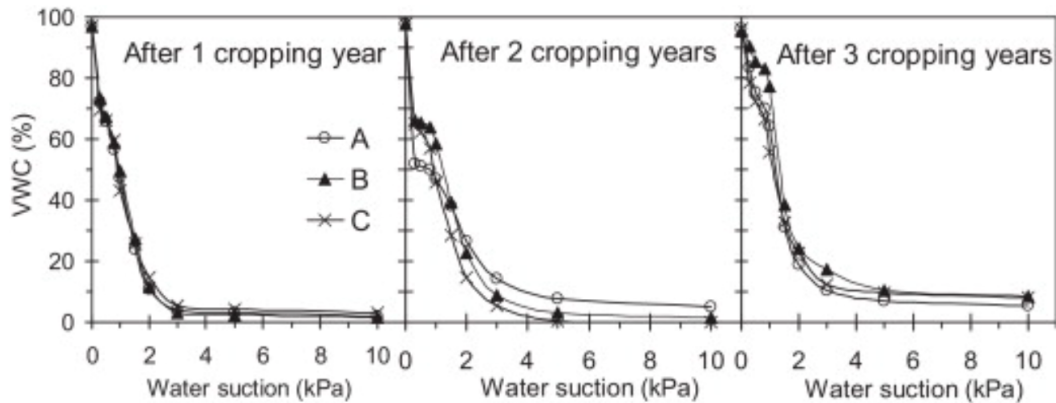
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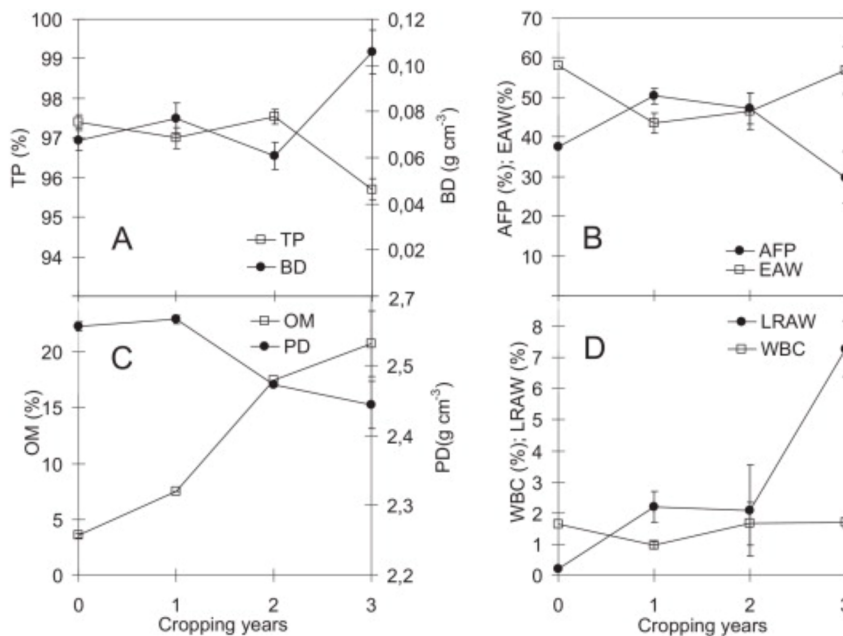
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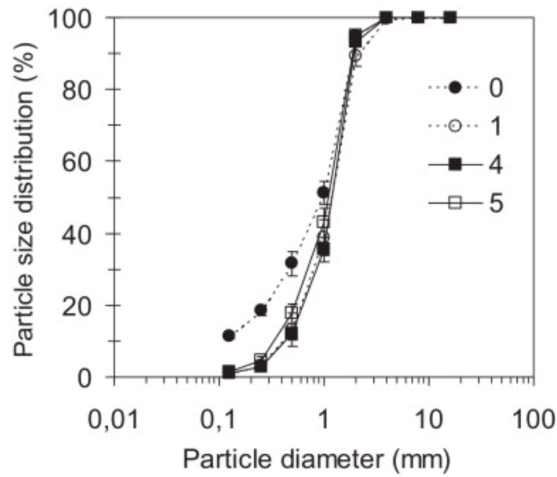
533  
534 Fig. 1. Location within each rockwool slab of drip emitters, transplanting cubes  
535 and the eight measurements points of volumetric water content.



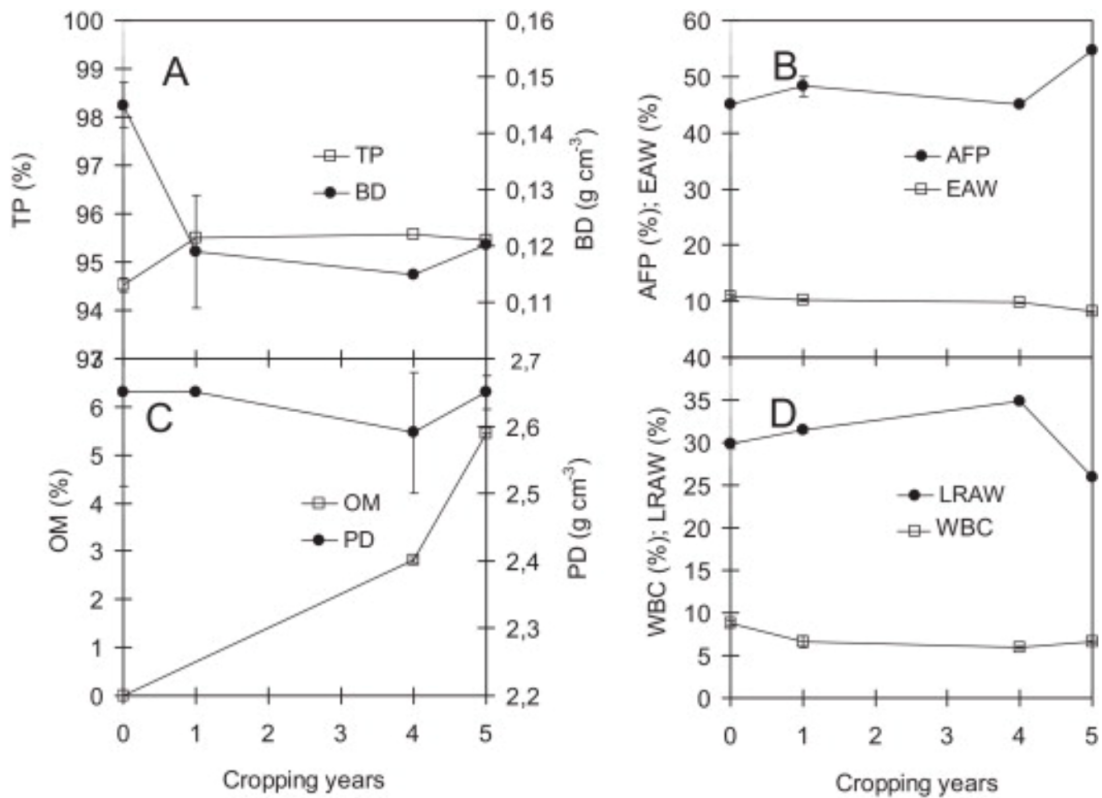
536  
537 Fig. 2. Water retention curves of rockwool slabs after 1, 2 and 3 cropping years  
538 in three positions within the slabs: in the lower part of the slab below (A) and  
539 between plants (B), and in the upper part of the slab between plants (C).



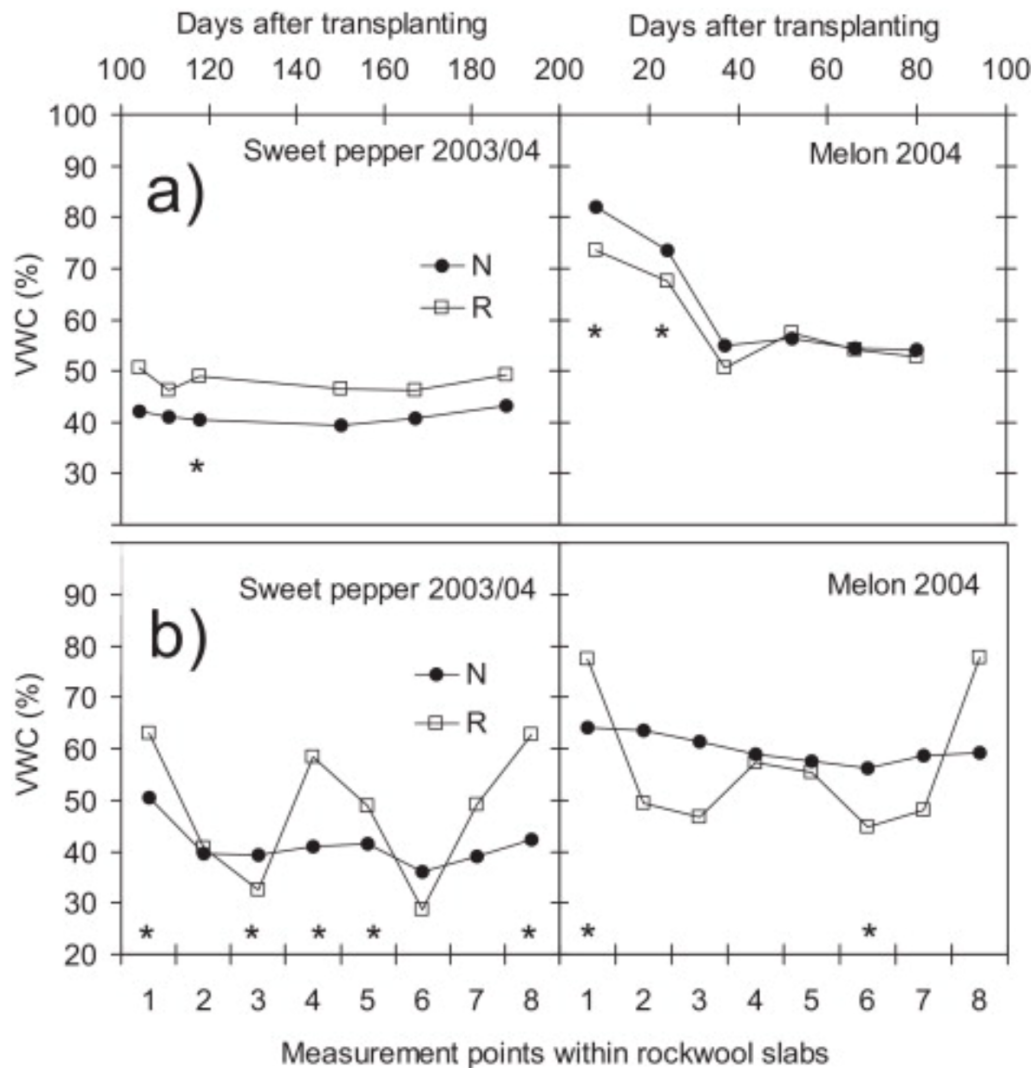
540  
541 Fig. 3. Evolution of physical properties of rockwool slabs with time of use (years):  
542 (A) total porosity (TP, v/v) and bulk density (BD, g cm<sup>-3</sup>); (B) air-filled porosity  
543 (AFP, v/v) and easily available water (EAW, v/v); (C) water buffering capacity  
544 (WBC, v/v) and less readily available water (EAW, v/v); (D) organic matter content  
545 (OM, w/w) and particle density (PD, g cm<sup>-3</sup>).



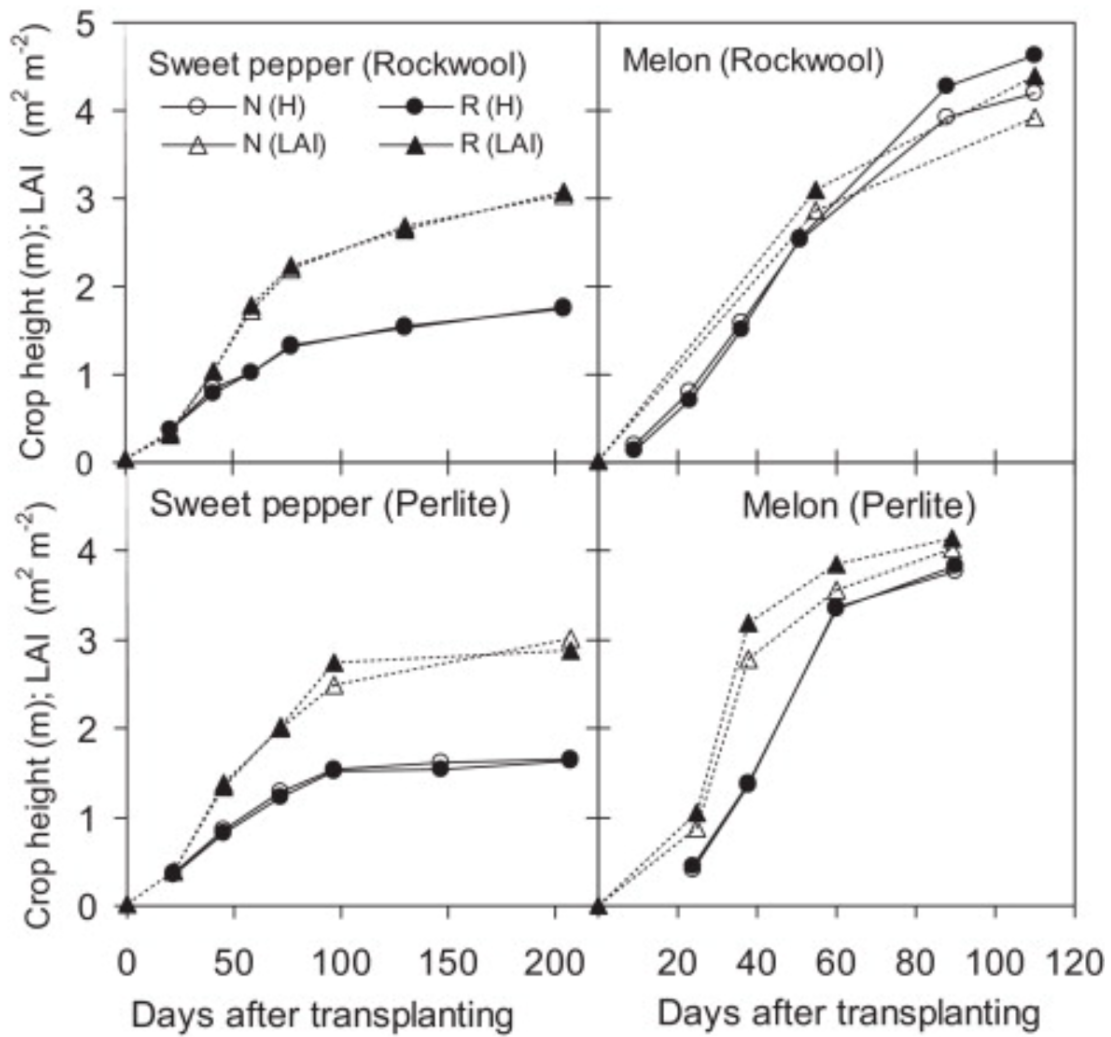
546  
 547 Fig. 4. Cumulative curve of particle size distribution in new (0 years) and reused  
 548 (1, 4 and 5 years) perlite grow-bags. Vertical bars are the standard error of the  
 549 mean.  
 550



551  
 552 Fig. 5. Evolution of physical properties of perlite grow-bags with time of use  
 553 (years): (A) total porosity (TP, v/v) and bulk density (BD, g cm<sup>-3</sup>); (B) air-filled  
 554 porosity (AFP, v/v) and easily available water (EAW, v/v); (C) water buffering  
 555 capacity (WBC, v/v) and less readily available water (EAW, v/v); (D) organic  
 556 matter content (OM, w/w) and particle density (PD, g cm<sup>-3</sup>).  
 557



558  
 559 Fig. 6. (a) Seasonal dynamics of the volumetric water content (VWC) in new (N)  
 560 and reused (R) rockwool slabs throughout the sweet pepper and melon crops (N:  
 561 • and R: □); and (b) spatial distribution of VWC within the rockwool slabs. The  
 562 symbol \* indicates the dates when there were significant differences ( $P < 0.05$ ).  
 563 Values of dissolved oxygen content (DO) in the substrate solution were similar  
 564 for new and reused substrates throughout the four studied crop cycles and no  
 565 significant differences were found for their average seasonal DO values (Table  
 566 2). The substrate DO ranged between 3.6 and 6.1 mg O<sub>2</sub> L<sup>-1</sup> in the melon grown  
 567 in new rockwool slabs and between 3.3 and 6.2 mg O<sub>2</sub> L<sup>-1</sup> in that grown in the  
 568 reused ones, and between 1.8 and 4.5 mg O<sub>2</sub> L<sup>-1</sup> in the melon grown in new  
 569 perlite bags and between 2.1 and 5.2 mg O<sub>2</sub> L<sup>-1</sup> in that grown in the reused ones.  
 570 In sweet pepper, the substrate DO ranged between 1.9 and 4.9 mg O<sub>2</sub> L<sup>-1</sup> in the  
 571 crop grown in new bags and between 2.3 and 4.1 mg O<sub>2</sub> L<sup>-1</sup> in that grown in the  
 572 reused ones.  
 573



574  
 575 Fig. 7. Seasonal dynamics of crop height and leaf area index values of sweet  
 576 pepper and melon crops grown on new (N) and reused (R) rockwool slabs  
 577 (2003/2004 cropping season) or perlite grow-bags (2004/2005 cropping season).  
 578 Table 3. Values of aboveground biomass, biomass partitioning and harvest index  
 579 (HI) at the end of the sweet pepper and melon crop cycles grown on new (N) and  
 580 reused (R) rockwool slabs (2003/2004 season) and perlite grow-bags (2004/2005  
 581 season).

582  
 583  
 584  
 585



586 Table 1. Geometric mean ( $d_g$ , mm) and standard deviation of the geometric mean  
 587 ( $\sigma_g$ ) of perlite particle size, and hydraulic conductivity at saturation ( $K_s$ , cm min<sup>-1</sup>)  
 588 of new (0 years) and reused (1, 4 and 5 years) perlite grow-bags.  
 589

	Cropping years			
	0	1	4	5
$d_g$	1.31 ± 0.09	2.19 ± 0.18	2.20 ± 0.08	1.94 ± 0.10
$\sigma_g$	3.30 ± 0.07	1.98 ± 0.08	1.88 ± 0.03	2.04 ± 0.02
$K_s$	3.9 ± 0.08	19.4 ± 0.15	21.2 ± 1.00	26.6 ± 0.13

590  
 591 Table 2. Average seasonal dissolved oxygen values (mg L<sup>-1</sup>) in the substrate  
 592 solution of sweet pepper and melon crops grown on new (N) and reused (R)  
 593 rockwool slabs or perlite grow-bags.  
 594 Values with the same letter within the same column are not significantly different  
 595 ( $P < 0.05$ ).  
 596

Substrate type	2003–2004 season (rockwool slabs)		2004–2005 season (perlite slabs)	
	Sweet pepper		Sweet pepper	Melon
	Sweet pepper	Melon	Sweet pepper	Melon
N	6.7a	3.0a	4.7a	2.8a
R	6.7a	3.0a	4.7a	3.3a

597 \*Values with different letters within the same column are significantly different ( $P$   
 598  $< 0.05$ ).  
 599

600 Table 3. Values of aboveground biomass, biomass partitioning and harvest index  
 601 (HI) at the end of the sweet pepper and melon crop cycles grown on new (N) and  
 602 reused (R) rockwool slabs (2003/2004 season) and perlite grow-bags (2004/2005  
 603 season).

Crops and substrate	Substrate type	Aboveground biomass (g m <sup>-2</sup> )				HI	
		Leaf	Stem	Fruit	Vegetative	Total	(g g <sup>-1</sup> )
Sweet pepper (rockwool)	N	245a	323a	902a	569a	1470a	0.61a
	R	243a	328a	930a	571a	1501a	0.62a
Melon (rockwool)	N	269a*	137a	693a	405a	1098a	0.63b
	R	316b	164a	658a	480a	1138a	0.58a
Sweet pepper (perlite)	N	240a	324a	820a	564a	1384a	0.59a
	R	229a	294a	803a	523a	1326a	0.61a
Melon (perlite)	N	260a	175a	476a	436a	911a	0.52a
	R	278a	187a	506a	466a	971a	0.52a

604 \*Values with different letters within the same column are significantly different ( $P$   
 605  $< 0.05$ ).  
 606  
 607

608 Table 4. Fresh weight of total, marketable, first and second class fruits ( $\text{kg m}^{-2}$ ),  
 609 and yield components [fruit number ( $\text{fruits m}^{-2}$ ) and mean fruit weight ( $\text{g fruit}^{-1}$ )]  
 610 at the end of the sweet pepper and melon crop cycles grown on new (N) and  
 611 reused (R) rockwool slabs (2003/2004 season) and perlite grow-bags (2004/2005  
 612 season).

Crops and substrate	Substrate type	Fresh fruit weight				Yield components	
		Total	Marketable	First class	Second class	Fruit number	Fruit weight
Sweet pepper (rockwool)	N	9.4a	8.5a	5.8a*	2.7a	44.6a	190a
	R	9.8a	8.8a	6.4b	2.4a	45.0a	195b
Melon (rockwool)	N	6.1a	6.0a	4.9a	1.1a	9.7a	614a
	R	5.9a	5.9a	5.0a	0.9a	9.3a	630a
Sweet pepper (perlite)	N	8.6b	7.7a	5.6b	2.0a	38.2a	200a
	R	8.2a	7.4a	5.2a	2.2a	36.9a	202a
Melon (perlite)	N	5.6a	5.4a	4.8a	0.6a	7.5a	718a
	R	5.9b	5.7b	5.2b	0.5a	7.9a	728a

613 \*Values with different letters within the same column are significantly different ( $P$   
 614  $< 0.05$ ).  
 615

616 Table 5. Fruit quality parameters of a melon crop grown on new (N) and reused  
 617 (R) rockwool slabs (2003/2004 cropping season. Mean diameter (cm), peel and  
 618 pulp thickness (cm), total soluble solids content (°Brix) and pH for three fruit sizes.  
 619

Substrate type	Mean fruit diameter	Peel thickness	Pulp thickness	Total soluble solids	pH
450–550 g					
N	9.9a	0.4a	2.6a	10.7a	5.7a
R	10.0a	0.4a	2.7a	10.1a	6.0a
550–650 g					
N	10.3a	0.4a	2.7a	11.1a	5.9b*
R	10.4a	0.4a	2.7a	10.5a	5.7a
650–850 g					
N	10.9a	0.5a	2.7a	12.7a	5.7a
R	11.0a	0.5a	2.8a	11.9a	5.8a

620 \*Values with different letters within the same column are significantly different (P  
 621 < 0.05).  
 622  
 623